IS200VSVOH1BDC IS200VSVOH1B

Servo Control VME Board

Field installation, controlled replacement and commissioning guide for the exact supplied reference.

01 Work boundary

Asset position

Record the machine, cabinet, rack, channel or network location.

Stored energy

Apply the site isolation and maintenance authorization for connected circuits.

Configuration evidence

Retain the installed data needed to restore function and diagnostics.

Release authority

Return control only after the responsible team accepts the recorded results.

02 Six-stage field sequence

01	Secure hydraulic actuators and restrict authority.
02	Archive regulator gains, limits, null and pulse assignments.
03	Record LVDT excitation, scale and polarity.
04	Restore the matched TSVO and cable relationship.
05	Prove feedback direction and null current.
06	Complete limited-stroke and closed-loop response tests.

03 Before-removal evidence

Exact identity	IS200VSVOH1BDC IS200VSVOH1B
Installed-system position	GE Mark VI turbine control
Interface photograph	Capture labels, connectors, terminal order and cable destinations.
Baseline record	Save applicable static values, status, diagnostics and process response.
Controlled deviation	Document any mismatch before changing wiring or configuration.

04 Connection and configuration transfer

Servo channels	Installed reference: 4. Record the actual connection or setting, then compare after restoration.
Position feedback	Installed reference: LVDT inputs. Record the actual connection or setting, then compare after restoration.
Pulse-rate inputs	Installed reference: Six pulse-rate channels in the VSVO architecture. Record the actual connection or setting, then compare after restoration.
Terminal-board relationship	Installed reference: TSVO servo terminal board. Record the actual connection or setting, then compare after restoration.
Rack interface	Installed reference: VME backplane. Record the actual connection or setting, then compare after restoration.
Redundancy support	Installed reference: Simplex or TMR by project configuration. Record the actual connection or setting, then compare after restoration.

05 Stop / continue decisions

Marking or revision differs	Stop and resolve the exact supplied identity before installation.
Companion hardware differs	Do not force connection or copy a nearby configuration.
Unexpected field energy	Re-establish the isolation boundary and investigate the source.
Diagnostics do not clear	Separate field, cable, configuration and hardware causes.
Baseline cannot be reproduced	Keep the function under maintenance control and escalate the deviation.

06 Commissioning and acceptance record

Identity accepted	Complete marking and installed position agree with the controlled record.
Interfaces accepted	Connector, terminal, cable and companion identities match the approved design.
Configuration accepted	Addressing, range, scaling, logic or channel assignments are restored.
Static proof accepted	Power, continuity, bias, state or idle diagnostics agree with the baseline.

Operating proof accepted	The representative controlled function responds as intended.
Handover accepted	Readings, photographs, deviations and authorizing person are recorded.

07 Fault-isolation route

No recognition	Check slot or address, supply, keying, connector seating and configuration identity.
Bad value or state	Compare field source, wiring, reference, scaling and channel setup.
Intermittent response	Inspect shielding, grounding, contacts, cable support and environmental influence.
Command without process action	Trace output, field energy, final device and returned feedback separately.

08 As-left evidence worksheet

Installed asset reference	Record the machine, cabinet, rack, channel or loop designation.
Exact supplied identity	IS200VSVOH1BDC IS200VSVOH1B plus visible revision, option and serial markings.
Companion identities	Record connected terminal, carrier, cable, sensor, actuator or network parts.
Before-removal baseline	Retain the applicable voltage, current, state, bias, gap, status or process response.
As-left result	Record the same values after restoration under controlled conditions.
Configuration record	Identify the approved backup, checksum, address, scale or logic revision used.
Deviation and authority	Document differences, disposition and the responsible release authority.

09 Separate verified listings

Emerson A6500-UM	Universal Two-Channel Machinery Measurement Card; separate listing, not an automatic substitute.
Bender IRDH275-435	Insulation Monitoring Device; separate listing, not an automatic substitute.
Emerson KJ2003X1-BK1 12P4686X052	SD Plus Process Controller; separate listing, not an automatic substitute.
Emerson KJ2201X1-BA1 12P3162X092 SLS1508 VS3202	SLS1508 Safety Logic Solver Assembly; separate listing, not an automatic substitute.
Emerson KJ3202X1-BA1 12P2536X042	Eight-Channel 24 V DC High-Side Discrete Output Card; separate listing, not an automatic substitute.
Emerson KJ3203X1-BA1 12P3270X032 CE4001S2T2B4	Thirty-Two-Channel Dry-Contact Discrete Input Assembly; separate listing, not an automatic substitute.
Emerson KJ3241X1-BA1 12P2506X062 VE4006P2	Two-Port Serial Interface Card Assembly; separate listing, not an automatic substitute.
Emerson PR6423/012-130 CON021	Eight-Millimetre Eddy-Current Sensor and Converter Assembly; separate listing, not an automatic substitute.

Confirm installation scope and commissioning evidence with Apter Power.
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Quote the complete reference: IS200VSVOH1BDC IS200VSVOH1B