DS200DTBCG1AAA

Contact Output Termination Module

A field-work document for evidence capture, controlled installation, commissioning and handover. Product specifications remain in the separate View PDF and manufacturer excerpt.

DS200DTBCG1AAA discrete-I/O evidence

Pre-work evidence pack

Exact supplied marking	DS200DTBCG1AAA — photograph every character and label
Installed asset reference	Machine, bearing, channel, cabinet and drawing identifiers
Mechanical witness record	Insertion datum, locknut or bracket position, connector orientation and route
Companion identities	Probe, cable, sensor, interface, monitor or terminal designations as applicable
As-found electrical record	Static bias, gap, continuity or channel state captured by the approved method
Work-control basis	Isolation, permit, site procedure, applicable drawing and responsible person

Installed relationship to preserve

Control strategy, output card, termination, field power, final element and feedback



Evidence-capture instruction

Record slot, terminal numbers, load identity, field supply, safe state, command value, feedback and any redundancy partner.

Readiness gate

Identity gate	Exact item and installed record agree before work begins.
Interface gate	Mechanical and electrical endpoints are identified and accessible.
Safety gate	Approved isolation and stored-energy controls are active.
Evidence gate	As-found photographs and readings are retained.

Terminal map and field-state readiness

Controlled removal sequence

01 Review	Confirm the work pack, exact identity and approved isolation boundary.
02 Capture	Record slot, terminal numbers, load identity, field supply, safe state, command value, feedback and any redundancy partner.
03 Mark	Apply temporary labels and witness marks that do not damage the component.
04 Disconnect	Place the process in its approved safe state, isolate field energy and label every output and feedback circuit before card removal.

05 Protect	Cap open connections, protect sensing or contact surfaces and retain removed hardware by location.
06 Compare	Place the removed and offered items side by side; resolve every difference before installation.

Handling controls

No cable pulling

Handle connector bodies and supported component sections; never use a lead or armor as a lifting point.

No uncontrolled rotation

Prevent twisting through connectors, ferrules, probe leads and terminal lugs.

Clean interfaces only

Keep open contacts and sensing faces dry, covered and free of metal particles or process residue.

Preserve the route

Retain clamps, bend locations, separation and strain relief shown by the approved installation.

Stop-work triggers

Unresolved identity difference	Do not substitute an adjacent model or option code.
Damaged interface	Quarantine damaged threads, connectors, armor, cable or protector parts.
Missing baseline	Obtain an approved comparison record before altering the arrangement.

Controlled DS200DTBCG1AAA module exchange

Installation sequence

01 Prepare	Clean the work area and verify all retained hardware and companion identities.
02 Position	Match keying and termination, restore field power in stages and keep outputs inhibited until point-to-point checks pass.
03 Support	Restore clamps, strain relief, route separation and mechanical protection before energization.
04 Inspect	Confirm no trapped contamination, cable torsion, side load or unsupported connector weight.
05 Static test	Card health, field supply and de-energized output states agree with the approved safe-state record.
06 Controlled energization	Follow the approved staged procedure and stop on unexpected bias, continuity or channel state.
07 Functional proof	Each tested command produces the expected load action and independent process feedback.
08 Record	Retain final photographs, readings, deviations, approval and release responsibility.

Commissioning worksheet

Installed identity	DS200DTBCG1AAA / photograph reference: _____
Companion identities	_____
As-found static value	_____ Test condition: _____
As-left static value	_____ Test condition: _____
Functional result	Pass / Hold Evidence reference: _____
Deviation disposition	None / Approved reference: _____

Model-path fault isolation

Output will not energize	Check inhibit state, field supply, load current, fuse or terminal and channel configuration.
Output remains active	Return to safe isolation and inspect wiring, suppression and configured fail state.
Redundant channel alarms	Verify partner card, termination and switchover configuration before process release.

State sequence and process handover

Acceptance record

Identity accepted	Complete supplied marking agrees with the released work order and photographs.
Mechanical acceptance	Installed datum, route, support, connector condition and protection are approved.
Electrical acceptance	Card health, field supply and de-energized output states agree with the approved safe-state record.
Functional acceptance	Each tested command produces the expected load action and independent process feedback.
Documentation accepted	As-found and as-left evidence, deviations and approval basis are retained.

Handover package

Photographs	Complete marking, installed position, connection path and final protection
Measurements	Static value, continuity or insulation result and representative functional proof
Configuration record	Companion identities, channel or terminal assignment and approved drawing revision
Release signatures	Technician, reviewer, operations owner and date

Verified related product references

Recommended product	General Electric DS200TBCAG1AAB
Recommended product	General Electric DS200TBQBG1ACB
Recommended product	General Electric DS200TBQCG1ABB
Recommended product	General Electric DS200TCPSG1AME
Recommended product	General Electric DS3800NGDC1A1A
Recommended product	General Electric DS3800NGDD1C1B

Discuss the exact marking and installed relationship with Apter Power.
sales13@apterpower.com | +86 18030235313