Bently Nevada 330704-00-050-10-01-05

Engineering Installation, Diagnostic and Acceptance Guide

Bently Nevada 330704-00-050-10-01-05 is a M14 x 1.5 armored 3300 XL 11 mm probe with 0 mm unthreaded reach, a 50 mm case and 1.0 m total probe length. It operates only inside a matched 11 mm transducer chain.

01 Work package

Complete model	330704-00-050-10-01-05
Product type	3300 XL 11 mm proximity probe
Manufacturer	Bently Nevada
Technical source	Bently Nevada 3300 XL 11 mm Proximity Transducer System Datasheet, 146256 Rev. T

Field decisions

1 Establish identity

Capture the full marking, installed companion components and baseline before disconnection.

2 Inspect interfaces

Verify mounting, cable, connector, armor, approval and environmental boundaries.

3 Fit the exact chain

Preserve the documented probe-cable-Proximitor or sensor-monitor relationship.

4 Prove response

Use the approved stopped-machine and operating acceptance procedure.

5 Record as left

Save markings, configuration, test values and operating observations.

Pre-work evidence

Installed drawing	Record the drawing, machine location and channel designation that govern 330704-00-050-10-01-05.
Probe marking	Capture the complete order identity and any tag or revision visible on the delivered item.
Mechanical reference	Record thread or sleeve datum, insertion depth, lock position and expected target travel.
Cable identity	Confirm lead construction, connector condition, routing, strain relief and electrical-length relationship.
Companion electronics	Record the matching extension cable, Proximitor or signal conditioner and monitor channel.
Target condition	Confirm target material, width, runout surface and clearance from nearby conductive material.
Static baseline	Record stopped-machine gap or bias and compare it with the approved maintenance baseline.
Operating baseline	Record monitor indication and expected response after the complete channel is returned to service.

Selected order-code snapshot

Selected mechanics	M14 x 1.5; 0 mm unthreaded reach; 50 mm case.
Lead and connector	1.0 m; Miniature coaxial ClickLoc with connector protector, standard cable.
Matched-system span	4.0 mm linear range with a 2.5 mm recommended gap.

Field acceptance focus

Installation relationship	The M14 x 1.5 mounting, 0 mm reach and 50 mm case establish the probe position; the armor needs independent support.
Electrical boundary	Use the 1.0 m probe and miniature coaxial clickloc with connector protector, standard cable only inside the documented 3300 XL 11 mm chain.
Technical reference	Bently Nevada 3300 XL 11 mm Proximity Transducer System Datasheet, 146256 Rev. T.

02 Interface and configuration map

Probe family	3300 XL 11 mm
Mounting thread	M14 x 1.5
Cable armor	Stainless-steel armor
Unthreaded length	0 mm
Overall case length	50 mm
Total probe length	1.0 m
Connector	Miniature coaxial ClickLoc with connector protector, standard cable
Approval selection	Multiple approvals
Nominal probe DC resistance	5.9 +/- 0.5 ohm
Matched-system linear range	4.0 mm (160 mil); approximately 0.5 to 4.5 mm gap
Matched-system scale factor	3.94 V/mm (100 mV/mil)
Recommended gap	2.5 mm (100 mil)
Proximitor supply	-17.5 to -26 V DC; 12 mA maximum without barriers
Output resistance	50 ohm
Supported system lengths	5 m or 9 m
Probe temperature	-52 to +177 deg C, operating and storage
Reference target	AISI 4140 steel

Application checks

Radial shaft vibration

Use a documented bearing location and matched transducer chain to measure shaft motion relative to the probe mounting.

Axial position

Aim the probe at an approved conductive thrust target and keep the full expected travel inside the characterized working region.

Phase or speed reference

Use only with an approved once-per-turn target feature and a monitoring channel configured for phase or speed reference.

Installed-channel maintenance

Preserve the exact probe, cable, Proximitor, mounting geometry and machine baseline recorded for the existing channel.

Interpretation boundaries

Probe-only limit	Do not present complete-system range, scale or linearity as a standalone output of 330704-00-050-10-01-05.
Target influence	Material, geometry, finish and nearby conductive surfaces can change the installed response.
Length influence	Probe lead and extension cable form part of the calibrated electrical relationship.
Temperature influence	Apply component temperature limits at their actual locations and compare with process transients.
Mechanical influence	Thread engagement, rigidity, target travel and cable support affect repeatability and service life.
Acceptance rule	Use the approved machine baseline and maintenance procedure for the final as-left decision.

03 Installation workflow

Confirm the complete marking

Match every field of 330704-00-050-10-01-05 with the installed spare-parts record before removal or installation.

Protect the sensing face

Keep the probe tip, connector and cable free from impact, moisture, metal chips and unsupported loading.

Preserve the mechanical datum

Record reach, thread engagement, lock position and target relationship before disturbing the installed component.

Control the cable route

Maintain the approved bend radius, separation and strain relief; do not twist, kink or crush the coaxial path.

Restore the operating point

Use the approved stopped-machine procedure to restore gap or bias and verify expected target travel.

Prove the complete channel

Verify the as-left electrical reading, monitor indication and operating response before return to service.

Controlled sequence

01 Isolate	Place the monitored machine and channel in the approved maintenance state; prove the required isolation.
02 Photograph	Capture 330704-00-050-10-01-05, the installed datum, connector, route and companion-component markings.
03 Measure	Record mechanical position and the applicable stopped-machine electrical reading before removal.
04 Compare	Check delivered identity, interfaces and evidence against the approved drawing and spare-parts record.
05 Install	Fit without twisting the lead; preserve thread engagement, target clearance, bend radius and strain relief.
06 Set point	Establish the operating gap or datum only with the approved stopped-machine procedure.
07 Prove	Compare local reading, monitor indication and controlled operating response with the accepted baseline.
08 Handover	Record as-left values, photographs, deviations, responsible technician and release approval.

Release review

Installation relationship	The M14 x 1.5 mounting, 0 mm reach and 50 mm case establish the probe position; the armor needs independent support.
Electrical boundary	Use the 1.0 m probe and miniature coaxial clickloc with connector protector, standard cable only inside the documented 3300 XL 11 mm chain.
Technical reference	Bently Nevada 3300 XL 11 mm Proximity Transducer System Datasheet, 146256 Rev. T.

Installation evidence package

Nameplate evidence	Overall and close photographs showing 330704-00-050-10-01-05, revision, approval and serial details where present.
Installation evidence	Views of the rack position, mechanical datum, terminal assignment, cable route and strain relief.
Configuration evidence	Export or screenshots identifying the approved hardware assignment and parameters without exposing credentials.
Baseline evidence	As-found readings with units, test conditions, machine state and the instrument used.
Inspection evidence	Connector, contact, insulation, fastener, contamination and heat-condition observations.
Functional evidence	As-left readings and the controlled input, output or channel response used for acceptance.
Change evidence	Any wiring, setting, firmware or mechanical change linked to its approved work reference.
Release evidence	Technician, reviewer, date, asset reference and the maintenance-record location for traceability.

Installation record fields

Installed chain	Record the machine point, channel, 330704-00-050-10-01-05 marking and all matched companion-component identities.
As-left result	Record mechanical position, cable support, applicable electrical reading and controlled functional response.
Closeout evidence	Record baseline, technician, reviewer, date, work order and the location of photographs and test evidence.

04 Diagnostic decision table

Which Proximitor and extension cable belong with 330704-00-050-10-01-05?	Use only 3300 XL 11 mm companion components whose probe lead plus extension cable equals the selected 5 m or 9 m system length.
How should the 50 mm case of 330704-00-050-10-01-05 be checked mechanically?	Compare the M14 x 1.5 port, 0 mm unthreaded section, 50 mm case, armor clearance and target travel with the approved machine drawing.
Why does 330704-00-050-10-01-05 need a larger target review than an 8 mm probe?	The 11 mm system has a 4.0 mm linear span and different target-size and cross-talk requirements. Verify the actual target geometry and tip separation before applying the published scale factor.
How should the connector protector selected on 330704-00-050-10-01-05 be installed?	Inspect and fully seat the ClickLoc joint finger-tight, then fit the protector without twisting the coaxial lead or transferring armor load into the connector.
What evidence should be captured before removing 330704-00-050-10-01-05?	Photograph the complete 330704-00-050-10-01-05 marking, installed datum, connector, cable route and companion electronics. Record the stopped-machine baseline for the 3300 XL 11 mm proximity probe.
How should connector integrity be checked on 330704-00-050-10-01-05?	Isolate the channel, inspect the coaxial contacts for moisture and damage, verify continuity only with an approved method, and provide strain relief so the connector carries no cable load.
What commissioning record is required for 330704-00-050-10-01-05?	Retain the exact markings, mechanical datum, companion-component identities, as-left gap or bias, monitor indication and the accepted operating response.
When should 330704-00-050-10-01-05 be withheld from service?	Do not release the channel if the complete identity, mechanical fit, cable construction, connector, approval marking or measured response differs from the approved installed record.

Escalation triggers

Identity conflict	Stop if the complete marking, suffix, revision or approval identity differs from the approved record.
Host mismatch	Escalate if the rack, carrier, backplane, terminal unit or controller assignment is not documented for 330704-00-050-10-01-05.
Interface damage	Do not energize with bent contacts, damaged insulation, loose retainers, contamination or heat discoloration.
Environmental breach	Review any exposure beyond the documented temperature, vibration, humidity, contamination or enclosure boundary.
Unapproved substitution	Do not transfer ratings or compatibility from an adjacent order code without manufacturer evidence.
Configuration conflict	Stop if hardware settings, firmware, channel assignment or project configuration disagree with the installed record.
Unstable measurement	Investigate noise, drift, intermittent status or inconsistent readings before replacing another component.
Failed functional proof	Keep the asset in the approved maintenance state until the complete acceptance sequence is passed and recorded.

Evidence quality controls

Traceability	Each value is tied to 330704-00-050-10-01-05, the asset location, test state, instrument and date.
Repeatability	The same approved method and comparable operating state are used for before-and-after readings.
Resolution	Recorded precision does not exceed the capability of the instrument or source document.
Reference state	Stopped, energized, loaded and process-running observations are clearly distinguished.
Change control	Every changed setting, connection or mechanical datum has an approved reason and reviewer.
Retention	Evidence remains accessible with the maintenance record for future troubleshooting and replacement review.

05 Acceptance, handover and support

Release the channel only after the exact marking, installed-chain identities, mechanical datum, electrical baseline and controlled operating proof have all been recorded.

As-left verification worksheet

Exact delivered marking	330704-00-050-10-01-05; photograph and record any additional label detail.
Installed asset reference	Machine, bearing, train, channel and drawing identifiers.
Mechanical as found	Reach, lock position, gap reference, cable route and connector support.
Static reading as found	Gap, bias, continuity or channel value appropriate to the installed system.
Companion identities	Extension cable, Proximitor or conditioner and monitor channel markings.
Mechanical as left	Final reach, lock position, target clearance and route protection.
Static reading as left	Final gap, bias, continuity or channel value with test conditions.
Operating proof	Monitor response and machine observation accepted by the responsible authority.
Deviation record	Any difference from drawing or baseline, disposition and approval reference.
Release signatures	Technician, reviewer, operations owner and date.

Lifecycle status

Exact order identity	330704-00-050-10-01-05 is a configured M14 x 1.5 armored 3300 XL 11 mm probe; the reviewed manufacturer data does not assign a separate lifecycle phase to this complete option string.
Installed-base support	Support planning must preserve the 3300 XL 11 mm proximity transducer system probe, cable, Proximitor and monitor relationship recorded for the installed channel.
Replacement boundary	A newer or adjacent probe code is not a like-for-like replacement unless thread, reach, cable length, connector, approvals and calibrated chain are all documented.

Available unit details

Offered probe	One 330704-00-050-10-01-05, configured as a M14 x 1.5 armored 3300 XL 11 mm probe.
Selected geometry	Unthreaded length 0 mm, case length 50 mm, total lead length 1.0 m.
Separate components	11 mm extension cable, 11 mm Proximitor Sensor, monitor and mounting hardware are separate unless itemized in the quotation.

Verified related product references

Related product	Bently Nevada 330980-70-CN
Related product	Bently Nevada 330930-040-03-00
Related product	Bently Nevada 84661-96
Related product	Bently Nevada 330102-00-28-10-02-05

Engineering contact

Discuss the exact marking and installed application with Apter Power.
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