Bently Nevada 330901-00-12-10-02-00

Engineering Installation, Diagnostic and Acceptance Guide

Bently Nevada 330901-00-12-10-02-00 is a 1/4-28 UNF-2A unarmored NSv probe with 0.0 in unthreaded reach, a 1.2 in case and 1.0 m total length. It is intended for a matched NSv eddy-current measurement chain.

01 Work package

Complete model	330901-00-12-10-02-00
Product type	3300 XL NSv proximity probe
Manufacturer	Bently Nevada
Technical source	Bently Nevada 3300 XL NSv Proximity Transducer System Datasheet, 147385 Rev. R

Field decisions

1 Establish identity

Capture the full marking, installed companion components and baseline before disconnection.

2 Inspect interfaces

Verify mounting, cable, connector, armor, approval and environmental boundaries.

3 Fit the exact chain

Preserve the documented probe-cable-Proximitor or sensor-monitor relationship.

4 Prove response

Use the approved stopped-machine and operating acceptance procedure.

5 Record as left

Save markings, configuration, test values and operating observations.

Pre-work evidence

Installed drawing	Record the drawing, machine location and channel designation that govern 330901-00-12-10-02-00.
Probe marking	Capture the complete order identity and any tag or revision visible on the delivered item.
Mechanical reference	Record thread or sleeve datum, insertion depth, lock position and expected target travel.
Cable identity	Confirm lead construction, connector condition, routing, strain relief and electrical-length relationship.
Companion electronics	Record the matching extension cable, Proximitor or signal conditioner and monitor channel.

02 Interface and configuration map

Probe family	3300 XL NSv
Thread	1/4-28 UNF-2A
Cable armor	No armor
Unthreaded length	0.0 in
Overall case length	1.2 in
Total probe length	1.0 m
Connector	Miniature coaxial ClickLoc without connector protector
Approval selection	No agency approval selected
Nominal probe DC resistance	4.2 +/- 0.5 ohm
Matched-system linear range	1.5 mm (60 mil)
Matched-system scale factor	7.87 V/mm (200 mV/mil)
Recommended gap	1.0 mm (40 mil)
Matched-system frequency response	0 to 10 kHz, +0/-3 dB typical
Proximitor supply	-17.5 to -26 V DC; 12 mA maximum without barriers
Reference target	AISI 4140 steel, 31 mm diameter or larger for stated system data

Chain controls

Target condition	Confirm target material, width, runout surface and clearance from nearby conductive material.
Static baseline	Record stopped-machine gap or bias and compare it with the approved maintenance baseline.
Operating baseline	Record monitor indication and expected response after the complete channel is returned to service.

03 Installation workflow

Confirm the complete marking

Match every field of 330901-00-12-10-02-00 with the installed spare-parts record before removal or installation.

Protect the sensing face

Keep the probe tip, connector and cable free from impact, moisture, metal chips and unsupported loading.

Preserve the mechanical datum

Record reach, thread engagement, lock position and target relationship before disturbing the installed component.

Control the cable route

Maintain the approved bend radius, separation and strain relief; do not twist, kink or crush the coaxial path.

Restore the operating point

Use the approved stopped-machine procedure to restore gap or bias and verify expected target travel.

Prove the complete channel

Verify the as-left electrical reading, monitor indication and operating response before return to service.

Application checks

Radial shaft vibration

Use a documented bearing location and matched transducer chain to measure shaft motion relative to the probe mounting.

Axial position

Aim the probe at an approved conductive thrust target and keep the full expected travel inside the characterized working region.

Phase or speed reference

Use only with an approved once-per-turn target feature and a monitoring channel configured for phase or speed reference.

Installed-channel maintenance

Preserve the exact probe, cable, Proximitor, mounting geometry and machine baseline recorded for the existing channel.

Controlled sequence

01 Isolate	Place the monitored machine and channel in the approved maintenance state; prove the required isolation.
02 Photograph	Capture 330901-00-12-10-02-00, the installed datum, connector, route and companion-component markings.
03 Measure	Record mechanical position and the applicable stopped-machine electrical reading before removal.
04 Compare	Check delivered identity, interfaces and evidence against the approved drawing and spare-parts record.
05 Install	Fit without twisting the lead; preserve thread engagement, target clearance, bend radius and strain relief.
06 Set point	Establish the operating gap or datum only with the approved stopped-machine procedure.
07 Prove	Compare local reading, monitor indication and controlled operating response with the accepted baseline.
08 Handover	Record as-left values, photographs, deviations, responsible technician and release approval.

04 Diagnostic decision table

Which companion components are required for 330901-00-12-10-02-00?	Use 330901-00-12-10-02-00 with the documented NSv extension cable and NSv Proximitor whose total system length matches the installed channel.
How should small-target effects be reviewed for 330901-00-12-10-02-00?	Check shaft diameter, flat-target size, side-view clearance and nearby conductive surfaces; small targets can change scale factor and require a documented application review.
How should cross-talk be assessed around 330901-00-12-10-02-00?	Confirm probe-tip separation and target geometry, then observe adjacent channels during a controlled target movement before accepting the installation.
What proves the operating gap of 330901-00-12-10-02-00 is acceptable?	Use the approved stopped-machine method to restore the documented 1.0 mm reference gap or accepted bias, then verify the full expected target travel remains inside the characterized region.
What evidence should be captured before removing 330901-00-12-10-02-00?	Photograph the complete 330901-00-12-10-02-00 marking, installed datum, connector, cable route and companion electronics. Record the stopped-machine baseline for the 3300 XL NSv proximity probe.
How should connector integrity be checked on 330901-00-12-10-02-00?	Isolate the channel, inspect the coaxial contacts for moisture and damage, verify continuity only with an approved method, and provide strain relief so the connector carries no cable load.
What commissioning record is required for 330901-00-12-10-02-00?	Retain the exact markings, mechanical datum, companion-component identities, as-left gap or bias, monitor indication and the accepted operating response.

When should 330901-00-12-10-02-00 be withheld from service?	Do not release the channel if the complete identity, mechanical fit, cable construction, connector, approval marking or measured response differs from the approved installed record.

Release review

Installation relationship	The 1/4-28 UNF-2A mounting, 0.0 in reach and 1.2 in case define the mechanical position.
Small-target boundary	Verify target size, side-view clearance and adjacent-probe spacing before setting the operating gap.
Technical reference	Bently Nevada 3300 XL NSv Proximity Transducer System Datasheet, 147385 Rev. R.

Engineering questions

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Acceptance and support

Retain the full marking, installed-chain identities, test readings and approved machine configuration. Confirm the exact offered item and included scope in the written quotation.

Discuss the exact marking and installed application with Apter Power.
sales13@apterpower.com | +86 18030235313

Verified related product references

Related product	330980-70-CN
Related product	330930-040-03-00
Related product	84661-96
Related product	330102-00-28-10-02-05

Commissioning record template

Installed asset	Machine, bearing, channel or cabinet reference
Companion identities	Probe, cable, sensor, interface or monitor markings
Mechanical datum	Mounting reference, reach, alignment or sealing condition
Electrical datum	Chain length, connector, shield, supply or input assignment
Before-work baseline	Gap, bias, vibration, continuity or channel observation
As-left result	Final measured value and functional proof

Approval basis	Applicable drawing, control requirement or site procedure
Handover	Technician, date, revision and maintenance-record location

Escalation triggers

Identity conflict	Stop if the complete marking, suffix, revision or approval identity differs from the approved record.
Host mismatch	Escalate if the rack, carrier, backplane, terminal unit or controller assignment is not documented for 330901-00-12-10-02-00.
Interface damage	Do not energize with bent contacts, damaged insulation, loose retainers, contamination or heat discoloration.
Environmental breach	Review any exposure beyond the documented temperature, vibration, humidity, contamination or enclosure boundary.
Unapproved substitution	Do not transfer ratings or compatibility from an adjacent order code without manufacturer evidence.
Configuration conflict	Stop if hardware settings, firmware, channel assignment or project configuration disagree with the installed record.
Unstable measurement	Investigate noise, drift, intermittent status or inconsistent readings before replacing another component.
Failed functional proof	Keep the asset in the approved maintenance state until the complete acceptance sequence is passed and recorded.

Evidence package

Nameplate evidence	Overall and close photographs showing 330901-00-12-10-02-00, revision, approval and serial details where present.
Installation evidence	Views of the rack position, mechanical datum, terminal assignment, cable route and strain relief.
Configuration evidence	Export or screenshots identifying the approved hardware assignment and parameters without exposing credentials.
Baseline evidence	As-found readings with units, test conditions, machine state and the instrument used.
Inspection evidence	Connector, contact, insulation, fastener, contamination and heat-condition observations.
Functional evidence	As-left readings and the controlled input, output or channel response used for acceptance.
Change evidence	Any wiring, setting, firmware or mechanical change linked to its approved work reference.
Release evidence	Technician, reviewer, date, asset reference and the maintenance-record location for traceability.

Evidence quality controls

Traceability	Each value is tied to 330901-00-12-10-02-00, the asset location, test state, instrument and date.
Repeatability	The same approved method and comparable operating state are used for before-and-after readings.
Resolution	Recorded precision does not exceed the capability of the instrument or source document.
Reference state	Stopped, energized, loaded and process-running observations are clearly distinguished.
Change control	Every changed setting, connection or mechanical datum has an approved reason and reviewer.
Retention	Evidence remains accessible with the maintenance record for future troubleshooting and replacement review.

NSv application limits

Field-wiring limit	Up to 305 m (1000 ft) between Proximitor and monitor under the stated cable assumptions.
Recommended minimum shaft diameter	13 mm (0.5 in); smaller shafts require an application-specific scale-factor review.
Minimum flat target diameter	8.9 mm (0.35 in); 13 mm (0.5 in) is recommended.
Parallel probe-tip spacing	At least 25 mm for axial-position probes and 23 mm for radial-vibration probes.
Reference system conditions	Published performance is characterized with a -24 V DC supply, 10 kohm load and AISI 4140 target.