Emerson KJ3201X1-BA1 12P2535X042 VE4001S2T2B2

TECHNICAL REFERENCE / EXACT-MODEL ENGINEERING DOSSIER

Emerson KJ3201X1-BA1 12P2535X042 VE4001S2T2B2 is a 8-channel dry-contact discrete input assembly identified for the Emerson DeltaV M-series Traditional I/O. The complete order code, hardware execution and installed configuration must be matched together before replacement.

01 Product position

Complete identity	KJ3201X1-BA1 12P2535X042 VE4001S2T2B2
Engineering role	8-Channel Dry-Contact Discrete Input Assembly
System context	Emerson DeltaV M-series Traditional I/O
Evidence boundary	The official ordering table maps VE4001S2T2B2 to the 8-channel 24 V DC dry-contact card with fused I/O termination.

Decision snapshot

Identity control

Compare KJ3201X1-BA1 12P2535X042 VE4001S2T2B2 with the installed label and the applicable Emerson documentation.

Interface control

Photograph and label the carrier, terminals, cables and keying before removal.

Configuration control

Archive the applicable Emerson DeltaV M-series Traditional I/O project or hardware settings before replacement.

Acceptance control

Use an approved functional test and retain the as-left diagnostic and acceptance evidence.

02 Verified technical data

The official ordering table maps VE4001S2T2B2 to the 8-channel 24 V DC dry-contact card with fused I/O termination.

Complete order code	KJ3201X1-BA1 12P2535X042 VE4001S2T2B2
Equipment role	8-Channel Dry-Contact Discrete Input Assembly
System context	Emerson DeltaV M-series Traditional I/O
Module number	KJ3201X1-BA1
Part number	12P2535X042
Assembly code	VE4001S2T2B2
Input channels	8
Nominal input	24 V DC
Contact type	Dry contact
I/O series	Series 2
Termination execution	Fused I/O termination block

Installed-system relationship

The complete KJ3201X1-BA1 12P2535X042 VE4001S2T2B2 marking identifies the offered 8-channel dry-contact discrete input assembly. Record the removed assembly label, its host position and the connected hardware before work starts so that the supplied item is compared with the actual installed boundary rather than with a shortened family name.

Within the Emerson DeltaV M-series Traditional I/O, this item must be evaluated together with its carrier, terminals, cables and project configuration. Preserve the as-found interface map and revision information; a mechanically similar item is not automatically an electrical or software equivalent.

03 Integration and diagnostic logic

Installed-system replacement

Compare the exact order code, host position and connected interfaces with the removed item.

Planned maintenance

Capture the as-found label, status and configuration before disturbing the installation.

Controlled commissioning

Restore documented connections and prove the intended signal, communication or control response.

Spare qualification

Keep revision, configuration and acceptance evidence with the spare-part record.

Fault-isolation starting points

What configuration boundary matters when commissioning KJ3201X1-BA1 12P2535X042 VE4001S2T2B2?	Use the approved Emerson DeltaV M-series Traditional I/O project and the exact hardware or assembly revision. Do not treat physical fit as proof that the stored configuration and interface assignment are correct.
How can a suspected KJ3201X1-BA1 12P2535X042 VE4001S2T2B2 fault be separated from field wiring or carrier faults?	Check supply and reference conditions first, then inspect the carrier, connectors and external wiring. Move to a controlled substitution only after the upstream and downstream paths have been documented.
What should be verified after fitting KJ3201X1-BA1 12P2535X042 VE4001S2T2B2 to the installed system?	Confirm normal status indications, communication or signal continuity and the intended control response under an approved test state. Record the as-left state and compare it with the approved acceptance baseline.

04 Engineering questions and evidence

How should KJ3201X1-BA1 12P2535X042 VE4001S2T2B2 be identified before a replacement is approved?	Compare every token in the complete marking, the installed position and the documented 8-channel dry-contact discrete input assembly role. Confirm the KJ3201X1-BA1 12P2535X042 VE4001S2T2B2 marking and the installed Emerson DeltaV M-series Traditional I/O position.
What installed-system evidence should be retained before removing KJ3201X1-BA1 12P2535X042 VE4001S2T2B2?	Record the slot or mounting position, connected interfaces, status indications and the current Emerson DeltaV M-series Traditional I/O configuration. Photograph the complete label before disconnecting anything.
How should the interfaces for KJ3201X1-BA1 12P2535X042 VE4001S2T2B2 be checked during installation?	Map each connected interface to the as-found record and the applicable manufacturer documentation. Keep connector, keying and terminal assignments consistent with the as-found record.
What configuration boundary matters when commissioning KJ3201X1-BA1 12P2535X042 VE4001S2T2B2?	Use the approved Emerson DeltaV M-series Traditional I/O project and the exact hardware or assembly revision. Do not treat physical fit as proof that the stored configuration and interface assignment are correct.
How can a suspected KJ3201X1-BA1 12P2535X042 VE4001S2T2B2 fault be separated from field wiring or carrier faults?	Check supply and reference conditions first, then inspect the carrier, connectors and external wiring. Move to a controlled substitution only after the upstream and downstream paths have been documented.
What should be verified after fitting KJ3201X1-BA1 12P2535X042 VE4001S2T2B2 to the installed system?	Confirm normal status indications, communication or signal continuity and the intended control response under an approved test state. Record the as-left state and compare it with the approved acceptance baseline.
Can KJ3201X1-BA1 12P2535X042 VE4001S2T2B2 be replaced by a similar-looking assembly?	No direct equivalence is established by appearance. Compare the complete order code, revision, interface execution and system configuration before approving an alternative.
What handover record is appropriate after work on KJ3201X1-BA1 12P2535X042 VE4001S2T2B2?	Retain the offered and removed markings, connection photographs, configuration record, diagnostic observations, functional test result and any unresolved exception.

Evidence and applicability

Emerson DeltaV M-series Traditional I/O Product Data Sheet, March 2026. The official ordering table maps VE4001S2T2B2 to the 8-channel 24 V DC dry-contact card with fused I/O termination.

Acceptance evidence matrix

Complete marking	Record the offered and removed complete identities and revision evidence.
Physical interface	Retain carrier, connector, terminal and cable photographs.
Configuration	Archive the approved project, node, address or hardware-setting record as applicable.

Diagnostics	Save the initial and as-left status indications or diagnostic observations.
Functional proof	Record the approved test state, expected response and observed result.
Open exceptions	List unresolved interface, configuration or test exceptions before handover.

Technical notes

Evidence scope	The official ordering table maps VE4001S2T2B2 to the 8-channel 24 V DC dry-contact card with fused I/O termination.
Installation boundary	The exact installed carrier, terminals, cables and project configuration remain site-specific.
Technical reference	Emerson DeltaV M-series Traditional I/O Product Data Sheet, March 2026

Discuss the complete marking with Apter Power
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Related product references

Catalogue navigation only; these references are not identified as substitutes or compatibility claims.

Emerson KJ3222X1-BA1 12P2532X122 VE4033S2B1

Emerson KJ3222X1-BA1 12P2532X112 VE4003S2B2