GE IC693PWR321

01 Prepare the expansion rack

1 Identify the complete supply

Record IC693PWR321, its revision, rack identity and incoming source.

2 Protect the process

Place affected I/O in the approved maintenance state and isolate the input source.

Marking	Full supply and rack identities
Incoming source	Nominal AC or DC arrangement
Load	Installed module map retained

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02 Restore and verify power

1 Reconnect the installed path

Match terminal wiring, protective earth and backplane connection with the recorded arrangement.

2 Check controlled power-up

Inspect supply indications and the controller module list.

3 Release affected loops

Confirm representative physical I/O and close expected power-loss faults.

Connections	Terminals and backplane seated
Controller	Expected modules present
Release	Affected field paths verified

Related product references

GE IC693CPU372

GE IC693CPU374

GE IC693MDL753

Separate references; no substitution or compatibility is implied.