177230 Seismic Transmitter

Datasheet

Cordant™

177232 Rev. U



Description

The 177230 Seismic Transmitter is a simple, loop-powered device that can be quickly and easily installed. It can be integrated into your programmable logic controller (PLC) or controls system linked to a plant asset condition monitoring solution. Its simple design reduces training, maintenance, and service costs. The transducer helps you better manage downtime, optimize maintenance planning, and avoid unforeseen catastrophic failures of machinery assets.

The 177230 Seismic Transmitter incorporates robust CM design for reliability and implements an industry-standard 4 to 20 mA loop-powered transmitter.

Easily Installed and Integrated

- Interfaces with PLCs and control systems (including DCS and SCADA).
- Requires only a short learning curve for operations and maintenance, through a familiar interface similar to that for connecting other PLC or control system inputs.
- Requires no field configuration or adjustments.
- Needs few additional parts for a complete system.
- Includes technical support for customers on how to monitor their equipment.
- Includes self-test.
- Incorporates protected interface.
- Supports a variety of interface cables.

Data Quality

- Provides accurate and repeatable data.
- Uses simple data format.
- Provides raw vibration signal for verification and analysis.

Baker Hughes

Specifications

Electrical

Excitation Voltage	12 to 30 Vdc (Current limited to 40 mA)

This product is for use with PLCs, DCS, and SCADA systems that have internal power supplies which are typically current limited in the range of 30 mA to 35 mA.

Settling Time	Less than 15 seconds within 2% of final value
Mounted Resonant Frequency	Greater than 12 kHz
Transverse Sensitivity	Less than 5% of sensitivity
Sensing Element Type	Ceramic / Shear
Connector Wiring Convention	
Pin A	4-20 mA Positive Loop (Positive with reference to Pin B)
Pin B	4-20 mA Loop Return (Negative Loop Return for Pin A and common for Dynamic Signal)
Pin C	Dynamic Acceleration Signal (Unbuffered, referenced to Pin B)

The Dynamic Signal Negative (Pin B) requires isolation from any grounding. If this terminal is grounded, the 4-20 mA loop will short, resulting in no output.

Velocity Output	
Output Signal	4 to 20 mA Current Loop from Pin A to Pin B
Full Scale Range (-AA)	**00** - 12.7 mm/s (0.5 in/s) ± 10% **01** - 25.4 mm/s (1.0 in/s) ± 10% **02** - 50.8 mm/s (2.0 in/s) ± 10% Full Scale, broadband RMS (Root Mean Square)
Sensitivity – Main Loop	4 ± 0.3 mA equals 0.0 mm/s 20 ± 2 mA equals Full Scale Range
Frequency Response (-BB)	**01** - 10 Hz to 1 kHz ± 10% (600 cpm to 60 kcpm ± 10%) Output signal is proportional to the RMS vibration levels. **02** - 3 Hz to 1 kHz ± 10% (180 cpm to 60 kcpm ± 10%) Output signal is proportional to the peak vibration levels.
Acceleration Output	
Output Signal	Unbuffered Voltage from Pin C to Pin B (Reference)
Sensitivity	10.2 mV/m/s^2 (100 mV/g) ± 20%
Full Scale Range	147 m/s^2 (15 g) peak
Frequency Response	2.5 Hz to 10 kHz ± 10% (150 cpm to 600 kcpm ± 10%)
Linearity	± 1% of Full Scale
Output Bias	2.5 V ± 0.1 V (Referenced to Pin B)

Environmental Limits

Operating Temperature	-40°C to +85°C (-40°F to +185°F)
Electrical Isolation	Greater than 10^8 ohms
Isolation Breakdown Voltage	600 V_{rms} with less than 1 mA leakage current
Shock Survivability	9.810 m/s^2 (1.000 g peak), maximum drop test

This part typically mounts directly to the machine via a stud. Customers can use this device with a magnetic base, but must take care not to “snap” the unit onto the machine. This snapping action can create a very large spike signal that can damage the electronics. Rolling the magnetic-base onto the machine greatly reduces the spike signal so that the unit should not have any issues.

Sensor Seal	Hermetically sealed
Relative Humidity of Transmitter	To 100% non-submerged
Magnetic Field Sensitivity	Less than 20 µm/s/gauss (790 µin/s/gauss) peak Less than 14.7 mm/s^2/gauss (150 µg/gauss) peak [based on 50 gauss, 50 - 60 Hz]

Physical

Weight	131 g (4.62 oz), typical
Diameter	25.4 mm (1.00 in)
Height	66.0 mm (2.60 in)
Case Material	316L stainless steel
Connector	3-pin MIL-C-5015, 316L stainless steel
Mounting Hole	¼-28 UNF
Mounting Threads	M6 X 1 SI M8 x 1.25 SI ¼-28 UNF

These stud adapters are provided with each device. For additional adapters, see Ordering Information on page 7. Or contact Benty Nevada Tech Support.

Mounting Torque	4 to 7 N-m (35.4 to 62.0 in-lbf)

Compliance and Certifications

FCC

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions:

- This device may not cause harmful interference.
- This device must accept any interference received, including interference that may cause undesired operation.

EMC

EMC Directive 2014/30/EU

RoHS

RoHS Directive 2011/65/EU

China RoHS

Cables associated with the product(s) mentioned in this datasheet have an EFUP designation of 15 years, in accordance with SJ/T 11364-2024.



Maritime

ABS Marine Vessels

Offshore Units and Structures

Mobile Offshore Units

ATEX

60079-01

60079-07

60079-11

60079-15

ATEX Directive 2014/34/EU

Graphs and Figures

Dimensions shown in mm (inches) except as noted.

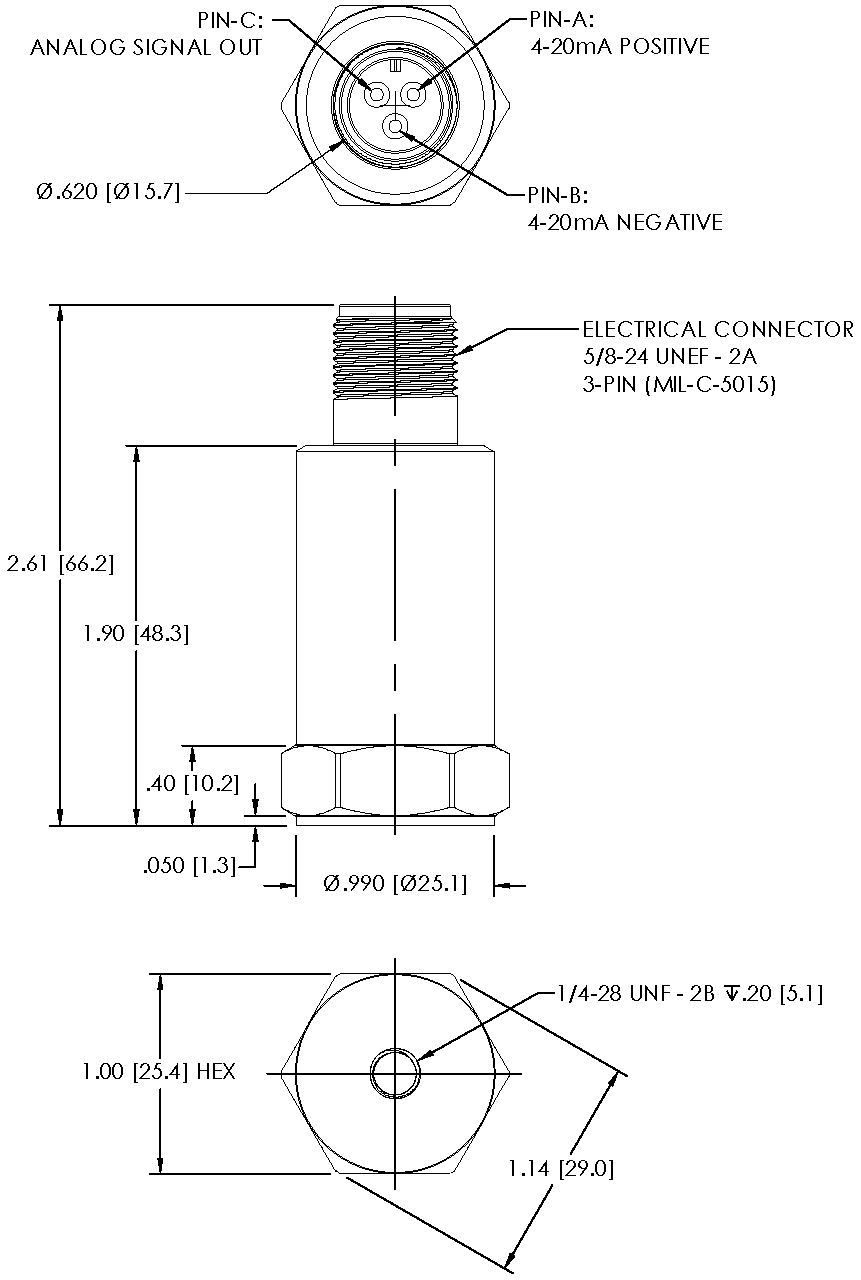


Figure 1: Transducer Mechanical Outline and Dimensions