XM03

Installation Verification Guide | controlled replacement

Treat XM03 as a position-specific Contronic 3 replacement. Capture the as-found cabinet and module relationship before removal.

01 Capture the installed state

Identify the slot
Record the XM03 position and neighboring modules before removal.

Document the original
Photograph both sides and all visible identification and revision markings.

02 Prepare and fit the unit

Confirm the connection
Compare the mating connector and mechanical guides with the installed assembly.

Isolate the cabinet
Follow the approved isolation and electrostatic-discharge procedure before handling.

03 Verify restoration

Restore the configuration
Keep the original wiring and any adjustable settings in the approved project state.

Prove the function
Test the affected control or monitoring path under the site acceptance plan.

Site acceptance record

Identity	Record exact model and visible revision.
Interface	Compare guide, keying and installed connector without inferring pinout.
Affected function	Test the specific cabinet signal or redundancy path documented for the installed position.

Enquiry contact

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