Emerson IC695CPE400

01 Rackless Industrial Controller / system role

Product function and operating context

Network assignment, application storage and the selected control architecture must therefore be reviewed together during a replacement.

Program compatibility is determined by the installed CPU firmware and engineering-software release, not by the base catalog number alone. Features introduced by a newer firmware release must not be assumed on an older supplied unit. Preserve the application, network configuration and redundancy settings as separate project records.

Integration checkpoints

- Archive the running project
- Prepare the enclosure and supply
- Reconcile the CPU release
- Test shutdown and recovery

Control architecture	rackless application execution with networked I/O
Configuration management	firmware, project and network settings remain a matched set
Power-loss planning	verify the configured energy-storage and recovery arrangement

A suitable SELV supply and enclosure form part of the installation. The associated energy-storage arrangement supports the intended shutdown behavior; it is distinct from field I/O power. Firmware maintenance must preserve power and follow the required release sequence before the controller returns to process control.

IC695CPE400

02 Technical operating envelope

Processor	Quad-core, 1.2 GHz
User application memory	64 MB
Input power	18–30 V DC
Maximum input power	20 W

Operating environment	−40 to +70 °C, subject to installation requirements
Installation	Open equipment in a suitable enclosure
Power connector torque	0.248 N·m
Power conductor size	24–16 AWG

Values retain their individual conditions and interface boundaries. Technical values apply to IC695CPE400 with the stated operating conditions. Check supplied revision and the configured installation.

Why should IC695CPE400 energy storage be checked independently of its DC supply?

A powered controller can still have an unsuitable or unready energy-storage arrangement. Check the matching energy pack and recovery configuration before testing loss of supply.

What is the consequence of interrupting an IC695CPE400 firmware update?

An interrupted update can leave the controller unable to resume its intended application. Maintain stable power and complete the prescribed update and restart sequence before releasing I/O.

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03 System integration and applications

Distributed machine control

Execute the retained PACSystems application with networked field I/O assigned to the intended controller.

Rackless cabinet architecture

Use the controller where the CPU is mounted independently of a traditional I/O backplane.

Supported redundant control

A redundant configuration requires compatible controller releases and the complete supported communication arrangement.

Project migration

Assess application instructions, network devices and firmware dependencies before replacing an existing CPU execution.

System and supply context

The IC695CPE400 belongs to the PACSystems RX3i rackless control arrangement with its specified field interfaces.

Application boundary

Applications must satisfy the module or transducer boundary and the actual controller, receiver or target conditions.

What should be separated when planning IC695CPE400 network connections?

Distinguish engineering access, process I/O and any redundancy communication paths. Retain port assignments and network addressing instead of treating all Ethernet connections as interchangeable.

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04 Engineering selection decisions

Why must an IC695CPE400 replacement be checked against the engineering project release?

A project can depend on firmware-specific functions and supported device definitions. Compare the installed firmware, engineering software and target CPU settings before downloading it.

Can a newer IC695CPE400 firmware feature be assumed from the catalog number?

No. The base model identifies the controller hardware family, while feature availability depends on the installed release and its configuration.

How should an IC695CPE400 be commissioned after restoring an application?

Validate network identity, configured I/O ownership and controlled outputs with the process in a safe state. A successful project download alone does not prove field operation.

What should be verified before enabling IC695CPE400 redundancy?

Confirm matching supported controller releases, the redundancy project configuration and the dedicated interconnection arrangement. Two controllers on a common network do not by themselves form an accepted redundant system.

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05 Configuration boundary and references

Lifecycle and support

The current production and manufacturer-support stage of IC695CPE400 is unconfirmed. Replacement planning must preserve the supported system and the supplied hardware execution.

Replacement assessment

Save the application, network settings, firmware identification and any redundancy configuration. Record which external ports serve control I/O and which serve engineering access.

Document roles

The separate technical reference organizes manufacturer specifications by function and interface. This product brief explains selection and system context. The independent installation guide covers preparation, connection, tests and handover. All three are authored by Apter Power using the applicable manufacturer data.

Technical basis

Emerson PACSystems RX3i CPE400 Important Product Information, GFK-3003AF; installation requirements GFK-3004C.

Related product navigation

- Emerson IC694ALG223
- Emerson IC694MDL740

These are related references, not confirmed substitutes or an automatically approved assembly.

Product enquiries