Foxboro P0904AK

Connection and setup sequence

01	Identify the workstation cable, the primary interface and every attached keyboard before disconnecting the assembly.
02	For a dual arrangement, mark both ends of the P0970HV interconnection so that the primary and secondary paths are restored correctly.
03	Connect annunciator keyboards using their assigned P0800MW cable paths. Keep the keyboard connection distinct from display and touch connections.
04	Restore the established keyboard assignments and test the operator functions under an agreed maintenance condition. Do not assume a physically connected keyboard has the intended application assignment.

Functional verification

Test	Method
Annunciator function	Exercise assigned indication and acknowledgment functions and verify the response at the intended workstation.
Numeric keyboard	Where a P0903CW is fitted, check numeric entry as well as annunciator behavior.
Dual arrangement	Verify the keyboards attached to both interfaces; a working primary keyboard does not prove the secondary path.

Return to operation

Keep a connection record identifying the workstation, both GCIO positions when used, and each keyboard. Remove temporary test assignments and confirm that normal operator annunciation has been restored.

Other Foxboro catalogue pages — separate products

Foxboro FBM215 P0917TQ

Foxboro FBM214 P0914XQ