GE 531X304IBDANG1 F31X304IBDAMG1

Technical Reference

GE 531X304IBDANG1 F31X304IBDAMG1 is a interface board assembly identified for service in a matched legacy GE control assembly; the complete suffix must be retained during replacement.

PRODUCT ROLE AND TECHNICAL FEATURES

Feature 1

Uses the 531X board-family identification.

Feature 2

Provides input and interface-board functions in the installed control assembly.

Feature 3

Retains the complete suffix as part of the replacement identity.

Feature 4

Requires the original connector, slot and wiring relationship to be preserved.

TECHNICAL DATA SNAPSHOT

Product form	Printed circuit board assembly
Platform family	531X
Functional area	Input and interface-board functions
Installation position	Matched existing board position

SYSTEM RELATIONSHIP

Field device → **Product interface** → **System channel** → **Verified response**

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Technical profile

Technical values for the complete product string are arranged below for selection and engineering review.

Product form	Printed circuit board assembly
Platform family	531X
Functional area	Input and interface-board functions
Installation position	Matched existing board position
Connection basis	Existing harnesses, connectors and backplane interfaces
Identity control	Complete catalog number and suffix required
Replacement method	Like-for-like controlled substitution
Commissioning basis	System diagnostics and affected-circuit functional checks

SELECTION ANCHORS

- Uses the 531X board-family identification.
- Provides input and interface-board functions in the installed control assembly.
- Retains the complete suffix as part of the replacement identity.
- Requires the original connector, slot and wiring relationship to be preserved.

IMPORTANT NOTICE	Use the values as one matched configuration. Do not substitute a nearby ordering code without a separate check.

MANUFACTURER DOCUMENT REFERENCE

Manufacturer document	Exact product marking and verified GE board-family/document references available for this legacy assembly.
Application scope	The values below apply to the identified product and its documented system relationship.
Selection rule	Use the complete ordering string and confirm the installed interfaces before selection.

ADDITIONAL ENGINEERING CHECKS

Which tests follow installation of GE 531X304IBDANG1 F31X304IBDAMG1?	Run diagnostics and verify each affected input or interface path.
When can GE 531X304IBDANG1 F31X304IBDAMG1 return to service?	After connections, configuration and functional checks pass.

System role and architecture

Field device → Product interface → System channel → Verified response

APPLICATION POINTS

Controlled board replacement

Restores the documented board position after the installed identity and interfaces are matched.

Legacy control maintenance

Supports service work on equipment using the 531X board family.

Interface-path recovery

Returns the affected input and interface-board functions after connector and wiring checks.

Diagnostic troubleshooting

Provides a defined replacement point when system tests isolate the fault to this board assembly.

INTEGRATION RECORD

Identity	Record the complete marking and installed position.
Mechanical interface	Confirm mounting, support, clearance and connector engagement.
Electrical interface	Confirm signal path, shield, common and receiving-channel assignment.
Configuration	Retain the controlled channel settings and acceptance criteria.
Functional result	Record the expected static value, dynamic response and system status.

GE 531X304IBDANG1 F31X304IBDAMG1 should be matched to the removed board by full marking, connector layout, installed location and system documentation before any wiring is transferred.

ENGINEERING REVIEW QUESTIONS

Which identity must match GE 531X304IBDANG1 F31X304IBDAMG1?	Match both printed numbers, the installed position and connector pattern.
Why retain both numbers for GE 531X304IBDANG1 F31X304IBDAMG1?	Together they identify the board assembly supplied for the installed position.
What must be recorded before removing GE 531X304IBDANG1 F31X304IBDAMG1?	Record plugs, jumpers, cable labels, shields and terminal relationships.
How should GE 531X304IBDANG1 F31X304IBDAMG1 be handled?	Use ESD controls and support the assembly only by its edges.

Engineering checks and acceptance

PRODUCT PRECAUTIONS

01	Confirm the complete 531X304IBDANG1 F31X304IBDAMG1 marking before removing the installed board.
02	De-energize the equipment and follow the approved stored-energy procedure.
03	Photograph and label every connector, jumper and cable before disconnection.
04	Use ESD controls when handling the printed circuit board assembly.
05	Inspect connector keys, edge contacts and card guides before insertion.
06	Do not transfer jumpers or configurable devices until their original positions are recorded.
07	Restore every harness and shield to the documented termination point.
08	Run the affected system diagnostics and functional checks before release.

RELEASE CHECKS

Exact identity	Product marking and intended system position agree.
Interface condition	Mounting, connectors, terminals and cable routing are secure.
Signal response	The expected static and dynamic behavior has been observed.
Protection state	Channel status, alarms and controlled bypass state are restored.

IMPORTANT NOTICE	Match the complete 531X304IBDANG1 F31X304IBDAMG1 identity and installed interfaces before replacement.

APPLICATION BOUNDARIES

Controlled board replacement	Restores the documented board position after the installed identity and interfaces are matched.
Legacy control maintenance	Supports service work on equipment using the 531X board family.
Interface-path recovery	Returns the affected input and interface-board functions after connector and wiring checks.
Diagnostic troubleshooting	Provides a defined replacement point when system tests isolate the fault to this board assembly.

Technical questions and related models

MODEL-SPECIFIC QUESTIONS

Which identity must match GE 531X304IBDANG1 F31X304IBDAMG1?	Match both printed numbers, the installed position and connector pattern.
Why retain both numbers for GE 531X304IBDANG1 F31X304IBDAMG1?	Together they identify the board assembly supplied for the installed position.
What must be recorded before removing GE 531X304IBDANG1 F31X304IBDAMG1?	Record plugs, jumpers, cable labels, shields and terminal relationships.
How should GE 531X304IBDANG1 F31X304IBDAMG1 be handled?	Use ESD controls and support the assembly only by its edges.
What should be inspected before seating GE 531X304IBDANG1 F31X304IBDAMG1?	Inspect guides, connector keys, mating contacts and harness condition.
Can GE 531X304IBDANG1 F31X304IBDAMG1 be selected from one partial number?	Use both complete markings and confirm the installed interfaces.

RELATED MODELS ON APTERPOWER

GE DS200SHVMG1AED	Related product reference. Review the complete ordering string before selection.
GE 531X300CCHBDM3	Related product reference. Compare the required interface and system position.
GE DS200PCCAG10ACB	Related product reference. Confirm the execution independently for the intended task.

DOCUMENT AND SELECTION RECORD

Manufacturer document	Exact product marking and verified GE board-family/document references available for this legacy assembly.
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