Emerson KJ3003X1-EA1 12P0921X042

Installation & Commissioning Guide

Emerson KJ3003X1-EA1 12P0921X042 is a DeltaV serial-interface terminal block that provides the field-wiring interface for the assigned serial communication module.

PRODUCT ROLE AND VERIFIED FEATURES

Feature 1

Provides organized termination for a DeltaV serial interface.

Feature 2

Separates field wiring from the removable electronics module.

Feature 3

Retains the keyed relationship between interface card and terminal block.

Feature 4

Supports controlled maintenance without disturbing unrelated I/O wiring.

VERIFIED DATA SNAPSHOT

Component type	Serial interface terminal block
System family	DeltaV M-series
Interface role	Field serial-wiring termination
Maximum supply rating	35 VDC
Maximum current rating	1.0 A
Maintenance	No calibration

SYSTEM RELATIONSHIP

Field device → **Product interface** → **System channel** → **Verified response**

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WhatsApp / Phone: +86 180 3023 5313
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Pre-installation readiness

READINESS GATE

Identity

Compare the complete marking with the approved work order and installed record.

System match

Confirm the receiving channel, mating components and controlled configuration.

Physical condition

Inspect mounting surfaces, connectors, terminals, cable and support hardware.

Work controls

Apply authorized isolation, bypass, access and restoration procedures.

TECHNICAL PROFILE FOR THE WORK

Component type	**System family**
Serial interface terminal block	DeltaV M-series
Interface role	**Maximum supply rating**
Field serial-wiring termination	35 VDC
Maximum current rating	**Maintenance**
1.0 A	No calibration

IMPORTANT NOTICE	Resolve every unmatched interface, configuration or receiving-system condition before removal or installation.

CONFIGURATION AND WORK CONTROLS

Configuration identity	Emerson KJ3003X1-EA1 12P0921X042
Technical boundary	Apply only the functions and interfaces shown for this product or its identified system family.
Selection control	Match the complete ordering string and installed interfaces before purchase or installation.

Installation sequence

CONTROLLED WORK STEPS

01	Match KJ3003X1-EA1 and 12P0921X042 before removal.
02	Record every serial pair, shield and common conductor.
03	De-energize the assigned interface before disconnecting wiring.
04	Preserve polarity and network termination components.
05	Inspect the keyed terminal block and connector pins.
06	Keep communication wiring separated from high-energy conductors.
07	Restore port parameters and node addressing from the controlled record.
08	Verify stable communication and diagnostic status with every assigned device.

CONNECTION RECORD

As found	Photograph and label every connection and installed orientation before removal.
Mechanical	Record mounting position, support, clearance and connector engagement.
Electrical	Record polarity, common, shield, channel assignment and cable route.
Configuration	Preserve approved settings, scaling, alarm logic and acceptance limits.
As left	Record the final physical condition and any controlled deviation.

Field device → **Product interface** → **System channel** → **Verified response**

WORK HOLD POINTS

Before removal	Identity, position, wiring, orientation and controlled settings recorded.
Before connection	Mating interfaces, condition and routing reviewed.
Before power-up	Mechanical work, wiring, shielding and configuration independently checked.
Before release	Static value, dynamic response and protection behavior accepted.

Commissioning and functional proof

COMMISSIONING SEQUENCE

Initial state

Observe status at power-up and check for unexpected fault or alarm indication.

Static value

Verify the expected bias, gap, loop, contact or channel value for the application.

Dynamic response

Apply the approved machine or test stimulus and confirm response and scaling.

Protection path

Verify the configured alarm, relay, data or receiving-system behavior.

APPLICATION-SPECIFIC EVIDENCE

Modbus serial devices

Terminates controlled serial communication wiring.

Analyzer integration

Connects serial field equipment to the DeltaV interface.

Package-unit communication

Provides the cabinet termination point for serial links.

Legacy serial migration

Preserves field wiring during compatible interface replacement.

ACCEPTANCE RECORD

Identity	Complete marking and final installed position recorded.
Physical inspection	Mounting, connectors, terminals and routing checked.
Channel status	Expected status and configured measurement confirmed.
Functional test	Required output or protection response demonstrated.
Restoration	Bypasses removed and operating state approved.

COMMISSIONING QUESTIONS

Which component type applies to KJ3003X1-EA1 12P0921X042?	The documented component type is Serial interface terminal block.
How is KJ3003X1-EA1 12P0921X042 specified for system family?	The documented system family is DeltaV M-series.
What interface role should be checked on KJ3003X1-EA1 12P0921X042?	The documented interface role is Field serial-wiring termination.
Why does maximum supply rating matter when selecting KJ3003X1-EA1 12P0921X042?	The documented maximum supply rating is 35 VDC.

Release record and technical references

CLOSEOUT QUESTIONS

Where does KJ3003X1-EA1 12P0921X042 use its stated maximum current rating?	The documented maximum current rating is 1.0 A.
What value is documented for the maintenance of KJ3003X1-EA1 12P0921X042?	The documented maintenance is No calibration.
Which records should be retained before removing KJ3003X1-EA1 12P0921X042?	Record the complete marking, installed position, wiring, keying and controlled configuration before removal.
Which acceptance checks should follow installation of KJ3003X1-EA1 12P0921X042?	Verify physical engagement, channel status, diagnostics and the intended signal or communication response before release.

RELATED MODELS FOR INSTALLATION PLANNING

Emerson PR6423/000-000 CON011	Installation-planning reference. Review the complete ordering string before selection.
Emerson CON041 PR6424/000-121	Installation-planning reference. Compare the required interface and system position.
Emerson 1B30035H01	Installation-planning reference. Confirm the execution independently for the intended task.

CONFIGURATION AND FINAL CONTROL

Configuration identity	Emerson KJ3003X1-EA1 12P0921X042
Technical boundary	Apply only the functions and interfaces shown for this product or its identified system family.
Selection control	Match the complete ordering string and installed interfaces before purchase or installation.

IMPORTANT NOTICE	Release the equipment only after the responsible site authority accepts the recorded result.

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