1

01 Readiness and operating boundary

Siemens 6DS1411-8RR is a two-channel TELEPERM ME S closed-loop controller module documented as a replacement execution for specific 6DS1411 variants.

Confirm exact identity

Confirm the complete Siemens 6DS1411-8RR marking before work.

Exact article	6DS1411-8RR
Product family	TELEPERM ME
Module type	S closed-loop controller module

Establish the safe work boundary

Record the installed 6DS1411 variant, software version and controller-channel assignments.

Identity	6DS1411-8RR
Host	TELEPERM ME
Acceptance	Diagnostics and functional response

PAGE TRACE	REQUIRED ENTRY
Inspector	_____
Result	Pass / hold / corrective action
Record	Date, diagnostic state and release reference

CONTACT APTER POWER

WHATSAPP / PHONE +86 180 3023 5313

EMAIL sales13@apterpower.com

WEBSITE www.apterpower.com

6DS1411-8RR

2

02 Configuration and interface setup

Siemens 6DS1411-8RR provides two closed-loop controller channels in the TELEPERM ME architecture while retaining variant-specific jumper, structure and redundancy requirements.

Record the as-found configuration

Place both process loops and any redundant partner in the approved maintenance state.

Product family	TELEPERM ME
Module type	S closed-loop controller module
Controller channels	2

Map connections and settings

Photograph every user-specific jumper and preserve the existing structure record.

Identity	6DS1411-8RR
Host	TELEPERM ME
Acceptance	Diagnostics and functional response

PAGE TRACE	REQUIRED ENTRY
Inspector	_____
Result	Pass / hold / corrective action
Record	Date, diagnostic state and release reference

CONTACT APTER POWER

WHATSAPP / PHONE +86 180 3023 5313

EMAIL sales13@apterpower.com

WEBSITE www.apterpower.com

6DS1411-8RR

3

03 Installation and service sequence

Siemens 6DS1411-8RR provides two closed-loop controller channels in the TELEPERM ME architecture while retaining variant-specific jumper, structure and redundancy requirements.

Restore the documented assembly

Apply only the official replacement setting for the identified prior execution.

Module type	S closed-loop controller module
Controller channels	2
Replacement contexts	6DS1411-8AA, -8CC, -8DD or -8DE as documented

Protect every interface

For redundancy, verify identical module variants and matching software versions.

Identity	6DS1411-8RR
Host	TELEPERM ME
Acceptance	Diagnostics and functional response

PAGE TRACE	REQUIRED ENTRY
Inspector	_____
Result	Pass / hold / corrective action
Record	Date, diagnostic state and release reference

CONTACT APTER POWER

WHATSAPP / PHONE +86 180 3023 5313

EMAIL sales13@apterpower.com

WEBSITE www.apterpower.com

6DS1411-8RR

4

04 Verification and fault isolation

Siemens 6DS1411-8RR provides two closed-loop controller channels in the TELEPERM ME architecture while retaining variant-specific jumper, structure and redundancy requirements.

Verify the installed function

Review controller, driver and process diagnostics after controlled energization.

Controller channels	2
Replacement contexts	6DS1411-8AA, -8CC, -8DD or -8DE as documented
Redundant operation	Identical module variants only

Isolate unexpected response

Functionally verify both closed-loop channels before service release.

Identity	6DS1411-8RR
Host	TELEPERM ME
Acceptance	Diagnostics and functional response

PAGE TRACE	REQUIRED ENTRY
Inspector	_____
Result	Pass / hold / corrective action
Record	Date, diagnostic state and release reference

CONTACT APTER POWER

WHATSAPP / PHONE +86 180 3023 5313

EMAIL sales13@apterpower.com

WEBSITE www.apterpower.com

6DS1411-8RR

5

05 Acceptance and service handover

Siemens 6DS1411-8RR provides two closed-loop controller channels in the TELEPERM ME architecture while retaining variant-specific jumper, structure and redundancy requirements.

Complete the release record

Confirm the complete Siemens 6DS1411-8RR marking before work.

Exact article	6DS1411-8RR
Product family	TELEPERM ME
Module type	S closed-loop controller module

Retain acceptance evidence

Record the installed 6DS1411 variant, software version and controller-channel assignments.

Identity	6DS1411-8RR
Host	TELEPERM ME
Acceptance	Diagnostics and functional response

Siemens 6DP1531-8AA

Siemens 6DP1210-8BC

CONTACT APTER POWER

WHATSAPP / PHONE +86 180 3023 5313

EMAIL sales13@apterpower.com

WEBSITE www.apterpower.com

6DS1411-8RR