

FIELD WORKFLOW

Honeywell CC-PAOX01 51405039-275

Analog Output Module

Honeywell CC-PAOX01 51405039-275 is a sixteen-channel Series C analog output module that delivers 4-20 mA signals without HART and supports per-channel fail-option behavior.

Release-gate sequence



Before work starts

- Confirm CC-PAOX01 51405039-275 and the assigned sixteen output channels.
- Record current ranges, actuator destinations and every per-channel FAILOPT setting.
- Identify the installed nonredundant, redundant or galvanically isolated IOTA.
- Place all connected final elements in an approved safe or manual condition.
- Measure loop supply and connected load before disturbing field conductors.
- Prepare low, midpoint, high, open-wire and fail-option acceptance tests.

Field record essentials

MODEL ID Record CC-PAOX01 51405039-275 exactly.	SYSTEM Experion Series C analog output
SETTINGS Preserve the verified installed configuration.	TEST BASIS Define static and functional acceptance evidence.

Pre-installation verification

CHECK 01

Confirm CC-PAOX01 51405039-275 and the assigned sixteen output channels.

CHECK 02

Record current ranges, actuator destinations and every per-channel FAILOPT setting.

CHECK 03

Identify the installed nonredundant, redundant or galvanically isolated IOTA.

CHECK 04

Place all connected final elements in an approved safe or manual condition.

CHECK 05

Measure loop supply and connected load before disturbing field conductors.

CHECK 06

Prepare low, midpoint, high, open-wire and fail-option acceptance tests.

Interface inventory

- Nonredundant IOTA: CC-TAOX01, 6-inch
- Redundant IOTA: CC-TAOX11, 12-inch
- Galvanically isolated IOTAs: CC-GAOX21 nonredundant; CC-GAOX11 redundant
- Field circuit: High-level constant-current output to actuator or recording/indicating load

Hold point

Do not continue if the complete model, field-circuit identity, stored settings, protective functions or safe isolation state cannot be verified. Preserve existing wiring records and escalate the exact unresolved item.

Installation sequence

1

Photograph the CC-PAOX01 51405039-275 label and IOTA position.

2

Export channel configuration, scaling, alarms and HOLD or SHED selections.

3

Confirm process isolation and place connected actuators in safe local control.

4

Isolate field-loop energy and label polarity for all serviced conductors.

5

Use ESD controls while removing the module from its termination assembly.

6

Inspect the IOTA connector, terminal plugs and conformal coating before insertion.

7

Restore loop wiring and verify that each load remains within the stated limit.

8

Energize under control and review module and channel diagnostics before commands.

Commissioning and acceptance

GATE 1

Command representative low, midpoint and high current values on every active channel.

GATE 2

Compare measured field current with command and output-readback indication.

GATE 3

Confirm connected load and compliant voltage remain inside the operating boundary.

GATE 4

Open a controlled test loop and prove channel soft-failure annunciation.

GATE 5

Verify that the module is not expected to provide HART communication.

GATE 6

Test HOLD LAST VALUE only under an approved process-safe arrangement.

GATE 7

Test SHED to the configured safe value and confirm final-element response.

GATE 8

Archive as-left scaling, FAILOPT settings, readings and alarm results.

Fault-response checks

- No output current: inspect loop power, polarity, conductor continuity and IOTA seating.
- Current saturates low: calculate connected resistance and available compliant voltage.
- Readback discrepancy: compare an external calibrated measurement with the commanded value.
- Open-wire alarm persists: inspect terminal plugs, field conductor and load continuity.
- Unexpected fail state: recheck the channel-specific HOLD or SHED configuration.
- Redundancy alarm: verify the installed IOTA type, partner state and switchover result.

Acceptance boundary

Release only after the normal state, commanded state, principal fault state and recovery behavior have all been observed at the field device, module and control-system indication.

Reference and handover

SOURCE 1

Honeywell Experion Series C I/O Specification EP03-490-520, section 5.10

SOURCE 2

Honeywell Series C I/O size and function-matrix pages for CC-PAOX01

Related products

Verified related products on ApterPower

Honeywell MU-TAIH12 51304337-100

Honeywell DCS portfolio reference

[View Honeywell MU-TAIH12 51304337-100](#)

Honeywell MU-PAOX03 51304672-100

Honeywell DCS portfolio reference

[View Honeywell MU-PAOX03 51304672-100](#)

Honeywell MC-PAOX03 51309152-175

Honeywell DCS portfolio reference

[View Honeywell MC-PAOX03 51309152-175](#)

CONFIGURATION

Final settings and mappings archived

WIRING

Terminal and conductor labels reconciled

TEST RECORD

Measured results and fault tests retained

OPERATIONS

Normal indication and response briefed

Contact Apter Power

PHONE +86 180 3023 5313

EMAIL sales13@apterpower.com

WEBSITE www.apterpower.com



Share the exact CC-PAOX01 51405039-275 nameplate, application and required quantity for a model-specific quotation.