

Installation Identity and Scope

Allen-Bradley 1336F-MCB-SP1C is a main-control printed circuit board revision for 1336F drives. The official spare-parts publication groups SP1C within the SP1A-through-SP1L revisions superseded by 1336F-MCB-SP1M for Frames B through G.

INSTALLATION IDENTITY	REQUIRED VALUE
Complete model	1336F-MCB-SP1C
Manufacturer	Allen-Bradley
Hardware role	Main Control Board
System family	1336F Drive Parts

Controlled engineering copy

Record the complete 1336F-MCB-SP1C revision and drive frame before service. The later SP1M board is the official superseding part for SP1A through SP1L, but installation still requires the applicable manufacturer procedure and controlled configuration review.

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1336F-MCB-SP1C

Pre-Installation Plan

NO.	REQUIRED ACTION
1	Verify the complete 1336F-MCB-SP1C marking before work.
2	Record the 1336F drive frame and installed board revision.
3	Place the drive in the manufacturer-approved de-energized maintenance state.
4	Back up all controlled parameters and revision records before removal.
5	Use ESD controls and label every connector before handling the board.
6	Do not assume another SP1 revision is directly interchangeable.
7	Review the official SP1M superseding record and applicable service instructions.
8	Restore the approved configuration and complete controlled functional tests.

Before Energization

CONTROL	REQUIRED RECORD
Identity	Complete 1336F-MCB-SP1C marking and hardware role
Connections	Approved power, grounding and protocol interfaces
Configuration	Controlled backup, addressing and protocol files
Test plan	Defined acceptance values and controlled restart authority

Release hold point

Do not disturb the installed device until exact marking, interfaces, companion hardware and configured function are documented.

Wiring, Network and Configuration Checks

CHECK	MODEL-SPECIFIC REQUIREMENT
Drive family	1336F
Applicable frames	Frames B through G
Revision group	SP1A through SP1L
Official superseding part	1336F-MCB-SP1M
Superseding-board note	SP1M carries the latest listed firmware
Replacement control	Frame and configuration review required

Configuration boundary

Record the complete 1336F-MCB-SP1C revision and drive frame before service. The later SP1M board is the official superseding part for SP1A through SP1L, but installation still requires the applicable manufacturer procedure and controlled configuration review.

Expected Technical Values

PARAMETER	VALUE
Product identity	1336F-MCB-SP1C
Component type	Main-control printed circuit board
Drive family	1336F
Applicable frames	Frames B through G

Commissioning and Acceptance

TEST	ACCEPTANCE CONDITION
Identity	Manufacturer and complete 1336F-MCB-SP1C marking match the record.
Power	Measured supply agrees with the documented operating requirement.
Interface	Connectors, addressing and network parameters match the approved project.
Configuration	Protocol files, framing and mapped data areas match the controlled backup.
Diagnostics	No unexplained status, counter or communication fault remains.
Functional proof	Controlled bidirectional data transfer completes successfully.
Release	Final values and test results are retained with restart approval.

Questions to Resolve

QUESTION	ENGINEERING ANSWER
What is Allen-Bradley 1336F-MCB-SP1C?	1336F-MCB-SP1C is a main-control printed circuit board revision for the 1336F drive family.
Which frames are associated with 1336F-MCB-SP1C replacement?	The official superseding-board record applies to 1336F Frames B through G.

Related Products

MODEL	APTER POWER PAGE
Allen-Bradley MOX720-P4668D 80026-518-01	View Allen-Bradley MOX720-P4668D 80026-518-01
Allen-Bradley 2093-PRS4	View Allen-Bradley 2093-PRS4
Allen-Bradley 2198-D006-ERS3	View Allen-Bradley 2198-D006-ERS3
Allen-Bradley 2198-DB42-F	View Allen-Bradley 2198-DB42-F

Source, Related Products and Release

MODEL	APTER POWER PAGE
Allen-Bradley 2198-P070	View Allen-Bradley 2198-P070
Allen-Bradley 2198-S086-ERS3	View Allen-Bradley 2198-S086-ERS3
Allen-Bradley 2198-P208	View Allen-Bradley 2198-P208
Allen-Bradley 2097-V33PR3-LM	View Allen-Bradley 2097-V33PR3-LM

MANUFACTURER SOURCE RECORDS

1. Rockwell Automation 1336 Spare Parts Pricing and Availability, publication 1336-PA001
2. Rockwell Automation 1336F main-control board record: SP1M supersedes SP1A through SP1L for Frames B-G

Controlled Release Summary

RELEASE ITEM	REQUIRED EVIDENCE
Identity	1336F-MCB-SP1C recorded
Interface	Connections and companion hardware verified
Configuration	Installed values agree with approved record
Functional proof	Controlled test completed without unexplained fault

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