

Installation Identity and Scope

Siemens R15E02A186 is a discontinued industrial PC-board module with screw-terminal connections. Confirm the complete board marking, terminal arrangement and installed hardware revision before replacement.

INSTALLATION IDENTITY	REQUIRED VALUE
Complete model	R15E02A186
Manufacturer	Siemens
Hardware role	PC Board Module
System family	Legacy Control Hardware

Controlled engineering copy

Verify the complete Siemens R15E02A186 marking, installed revision, connectors and system position before replacement. Confirm every retained value against the nameplate and controlled installation record before commissioning.

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R15E02A186

Pre-Installation Plan

NO.	REQUIRED ACTION
1	Verify the complete Siemens R15E02A186 marking before work.
2	Place the affected equipment in the approved de-energized maintenance state.
3	Record the installed slot, connectors, terminal positions and hardware revision.
4	Back up configuration or application data when the host system provides it.
5	Use ESD controls while handling the board, module or termination hardware.
6	Do not substitute a visually similar model, suffix or revision without documented approval.
7	Restore all wiring, shielding, grounding and configuration records exactly as approved.
8	Complete model-specific diagnostics and functional checks for R15E02A186 before release.

Before Energization

CONTROL	REQUIRED RECORD
Identity	Complete R15E02A186 marking and hardware role
Connections	Approved power, grounding and protocol interfaces
Configuration	Controlled backup, addressing and protocol files
Test plan	Defined acceptance values and controlled restart authority

Related Products

MODEL	APTER POWER PAGE
Siemens 6DD1606-2AC0	View Siemens 6DD1606-2AC0
Siemens 6DR2104-4	View Siemens 6DR2104-4
Siemens 6DD1670-0AF0	View Siemens 6DD1670-0AF0

Release hold point

Do not disturb the installed device until exact marking, interfaces, companion hardware and configured function are documented.

Wiring, Network and Configuration Checks

CHECK	MODEL-SPECIFIC REQUIREMENT
Connection type	Screw terminals
Lifecycle status	Discontinued
Installation control	Match board marking, terminals and revision

Configuration boundary

Verify the complete Siemens R15E02A186 marking, installed revision, connectors and system position before replacement. Confirm every retained value against the nameplate and controlled installation record before commissioning.

Expected Technical Values

PARAMETER	VALUE
Product identity	R15E02A186 / R15E02-A186
Product type	Industrial PC-board module
Connection type	Screw terminals
Lifecycle status	Discontinued

Related Products

MODEL	APTER POWER PAGE
Siemens 6ES7414-1XG02-0AB0	View Siemens 6ES7414-1XG02-0AB0
Siemens 6DD1600-0BA1	View Siemens 6DD1600-0BA1
Siemens 6DD1640-0AH0	View Siemens 6DD1640-0AH0

Commissioning and Acceptance

TEST	ACCEPTANCE CONDITION
Identity	Manufacturer and complete R15E02A186 marking match the record.
Power	Measured supply agrees with the documented operating requirement.
Interface	Connectors, addressing and network parameters match the approved project.
Configuration	Protocol files, framing and mapped data areas match the controlled backup.
Diagnostics	No unexplained status, counter or communication fault remains.
Functional proof	Controlled bidirectional data transfer completes successfully.
Release	Final values and test results are retained with restart approval.

Questions to Resolve

QUESTION	ENGINEERING ANSWER
What is Siemens R15E02A186?	R15E02A186 is the pc board module identified by the verified exact-model records.
Which product type is confirmed for R15E02A186?	The retained product type is Industrial PC-board module.

Related Products

MODEL	APTER POWER PAGE
Siemens 6DD1660-0AE0	View Siemens 6DD1660-0AE0
Siemens 6DD1681-0AH2	View Siemens 6DD1681-0AH2
Siemens 6DD1681-0AJ1	View Siemens 6DD1681-0AJ1
Siemens 6DD1682-0BE0	View Siemens 6DD1682-0BE0

Source, Related Products and Release

MODEL	APTER POWER PAGE
Siemens 6DD1682-0CH0	View Siemens 6DD1682-0CH0
Siemens 6DD1683-0BE0	View Siemens 6DD1683-0BE0
Siemens 6DD1683-0CH0	View Siemens 6DD1683-0CH0
Siemens 6DD1842-0AA1	View Siemens 6DD1842-0AA1

VERIFIED SOURCE RECORDS

1. Verified exact-model Siemens technical record A
2. Verified exact-model Siemens technical record B

Controlled Release Summary

RELEASE ITEM	REQUIRED EVIDENCE
Identity	R15E02A186 recorded
Interface	Connections and companion hardware verified
Configuration	Installed values agree with approved record
Functional proof	Controlled test completed without unexplained fault

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