

IC660BBD020

24/48 VDC 16-circuit Source I/O Block

CONTROLLED ENGINEERING COPY

GE IC660BBD020 is a 24/48 VDC 16-circuit Source I/O Block for the GE Genius I/O. It provides the documented field interface or control function in the configured system.

INSTALLATION IDENTITY	REQUIRED VALUE
Complete model	IC660BBD020
Manufacturer	General Electric
System family	GE Genius I/O
Record scope	Installation, application and verification

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01 PRE-INSTALLATION PLAN

- 1

Confirm the full IC660BBD020 catalog marking and installed GE Genius I/O position before work.
- 2

Isolate the station supply and connected field energy using the approved procedure.
- 3

Record every terminal, common, shield, connector and configured point before removal.
- 4

Use ESD controls and protect backplane, terminal and connector contacts from contamination.
- 5

Verify each documented value for IC660BBD020 against the installed host and field circuit.

MATCHED HARDWARE

- GE IC660BBD020 with complete catalog identity
- Matched Genius bus controller and approved host
- Recorded terminal, cable and field-device schedule
- Approved grounding, shielding and protection hardware

INSTALLATION CONTROL RECORD

CONTROL ITEM	REQUIRED RECORD
Identity	IC660BBD020 recorded
Physical interface	Probe, cable and sensor matched
Functional proof	Static gap and dynamic response

02 WIRING & INTERFACE CHECKS

CHECK ITEM	REQUIRED VALUE
Discrete circuits	16
Output logic	Source / current sourcing
Operating voltage	18 to 56 VDC
Supply ripple	10% maximum
Field devices	Three-wire solid-state and electromechanical sensors
Block isolation	1500 V
Heat dissipation	68.8 W maximum with sixteen 2 A outputs
Status indicators	Unit OK, I/O Enabled and individual circuit LEDs

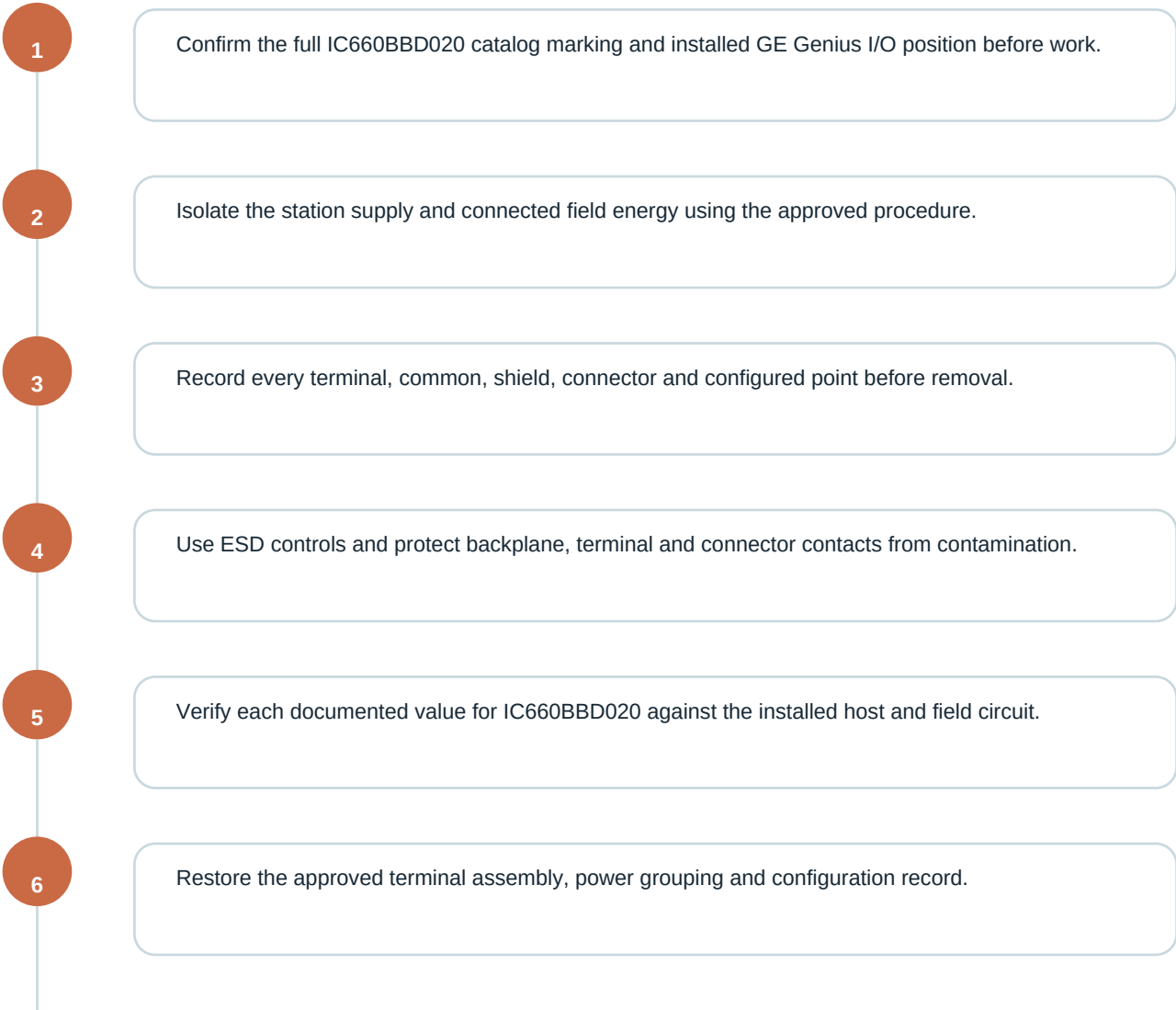
RELATED GE PRODUCT PAGES

1 GE 151X1202YE03SA04-IS200STAIH2ADC	2 GE IS200TRLYH1BED	3 GE MIVII3000E00HI00
4 GE IS215VPROH1BD	5 GE IS200VCMIH2CAA-IS215VCMIH2CA	6 GE IC200UDR005-DJ
7 GE A06B-6117-H209	8 GE IC698PSA350	9 GE IC695CPE305

FIELD NOTE

Confirm IC660BBD020, the installed Genius bus position, terminal or connector identity, field wiring and configuration before energization.

03 COMMISSIONING WORKFLOW



COMMISSIONING ACCEPTANCE EVIDENCE

EVIDENCE ITEM	ACCEPTANCE CONDITION
Identity	IC660BBD020
Physical interface	Exact model, bus position, terminals and connected field circuits matched
Configuration	Device number, I/O assignments and approved configuration restored
Functional proof	Controlled diagnostics and field-response test recorded

04 RETURN-TO-SERVICE RECORD

- ☐ Verify each documented value for IC660BBD020 against the installed host and field circuit.
- ☐ Restore the approved terminal assembly, power grouping and configuration record.
- ☐ Energize in the prescribed sequence and review module, bus and point diagnostics.
- ☐ Complete a controlled signal or load test before returning the station to service.

VERIFICATION RECORD

PRODUCT IDENTITY	IC660BBD020
INSTALLED POSITION	Documented GE Genius I/O bus position
VERIFICATION METHOD	Controlled inspection and functional test
RELEASE RECORD	Final diagnostic state retained before service

FUNCTIONAL ACCEPTANCE CHECKLIST

- ☐ Confirm the exact model remains assigned to the documented host position.
- ☐ Verify every mating interface and field connection against the as-found record.
- ☐ Exercise the intended product function under controlled conditions.
- ☐ Retain the diagnostic and functional-test result before release.

SOURCE IDENTIFIERS

Genius I/O Discrete and Analog Blocks User's Manual | GE Fanuc GEK-90486D-2, September 1993