

INDUSTRIAL AUTOMATION PRODUCT

6SL3351-6FE32-1AA1

MICROMASTER 430 Control Interface Board

Siemens 6SL3351-6FE32-1AA1 is the documented MICROMASTER 430 Control Interface Board for the MICROMASTER 430 frame-size FX drive.

IDENTITY	VERIFIED VALUE
Manufacturer	Siemens
System family	MICROMASTER 430 frame-size FX drive
Part number	6SL3351-6FE32-1AA1
Product role	Exact article identity: 6SL3351-6FE32-1AA1
Lifecycle	Installed product record

DOCUMENT SCOPE

Exact-article identity, technical data, host role, installation checks, applications, precautions and engineering verification.

MODEL-SPECIFIC ENGINEERING NOTE

Install 6SL3351-6FE32-1AA1 only in the documented MICROMASTER 430 frame-size FX drive position.

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6SL3351-6FE32-1AA1

Technical Specifications

Technical values below are limited to the named Siemens product record and directly applicable manufacturer documentation.

PARAMETER	VALUE	PARAMETER	VALUE
Module type	Control Interface Board	Frame size	FX
Drive family	MICROMASTER 430	Rated current class	210 A

Verified Product Record

DATA GROUP	VERIFIED VALUE
Installed host / carrier	MICROMASTER 430 frame-size FX drive
Primary system role	Exact article identity: 6SL3351-6FE32-1AA1
Connection boundary	Install 6SL3351-6FE32-1AA1 only in the documented MICROMASTER 430 frame-size FX drive position.
Controlled acceptance duty	MICROMASTER 430 frame-size FX drive planned maintenance

ENGINEERING BOUNDARY

Confirm 6SL3351-6FE32-1AA1, host hardware, connections, configuration and controlled test results before release.

Pre-Installation Checks

- 1

Confirm the complete 6SL3351-6FE32-1AA1 marking and the installed MICROMASTER 430 frame-size FX drive position.
- 2

Place the driven machine and associated process in the approved maintenance state.
- 3

Isolate incoming power, prove stored DC-link energy discharged and use ESD controls.
- 4

Record every power, control, feedback, communication and protective-earth connection before removal.

Documented Service Record

RECORD ITEM	REQUIRED ENTRY
As-found article	6SL3351-6FE32-1AA1
Installed host	MICROMASTER 430 frame-size FX drive
Connection record	Capture before removal
Controlled release	Diagnostics and functional proof

TECHNICAL IDENTITY CROSS-CHECK

Module type Control Interface Board	Drive family MICROMASTER 430
Frame size FX	Rated current class 210 A

System Role and Architecture

Siemens 6SL3351-6FE32-1AA1 is the documented MICROMASTER 430 Control Interface Board for the MICROMASTER 430 frame-size FX drive.

FUNCTION 1
Exact article identity: 6SL3351-6FE32-1AA1

FUNCTION 2
Documented component: MICROMASTER 430 Control Interface Board

FUNCTION 3
Installed family: MICROMASTER 430 frame-size FX drive

FUNCTION 4
Controlled replacement and verification workflow

Matched System Components

NO.	DOCUMENTED COMPONENT / ROLE
1	MICROMASTER 430 frame-size FX drive
2	MICROMASTER 430
3	MICROMASTER 430 frame-size FX drive planned maintenance
4	Install 6SL3351-6FE32-1AA1 only in the documented MICROMASTER 430 frame-size FX drive position.

System Integration Record

INTEGRATION ITEM	DOCUMENTED ROLE
Host identity	MICROMASTER 430 frame-size FX drive
Interface role	Exact article identity: 6SL3351-6FE32-1AA1
Field / power context	The component is used with the exact host, connectors, power interfaces and configuration identified for 6SL3351-6FE32-1AA1.
Commissioning evidence	Complete a controlled no-load or safe-point functional test before returning the machine to service.

Installation and Connection Checks

- 1

Verify the installed host hardware and all values documented for 6SL3351-6FE32-1AA1 against the official source.
- 2

Restore the approved hardware execution, connector arrangement and project or parameter record.
- 3

Energize in the prescribed sequence and review drive, board and communication diagnostics.
- 4

Complete a controlled no-load or safe-point functional test before returning the machine to service.

MANUFACTURER SOURCE RECORD

MICROMASTER 430 FX/GX Maintenance Instructions
Siemens maintenance instructions

Applications and Engineering Context

MICROMASTER 430 frame-size FX drive planned maintenance

Restores the documented replacement control-interface board for the documented MICROMASTER 430 power section during a controlled cabinet service.

MICROMASTER 430 Control Interface Board replacement

Uses the exact 6SL3351-6FE32-1AA1 identity to avoid an adjacent hardware execution.

Drive-system refurbishment

Preserves the recorded power, control, communication and protective-earth arrangement.

Controlled recommissioning

Confirms diagnostics and the affected drive function before automatic operation.

TECHNICAL NOTE

Install 6SL3351-6FE32-1AA1 only in the documented MICROMASTER 430 frame-size FX drive position.

Model-Specific Acceptance Evidence

CHECK	ACCEPTANCE CONDITION
Identity	6SL3351-6FE32-1AA1 recorded
Host / carrier	MICROMASTER 430 frame-size FX drive
Physical interface	Exact article identity: 6SL3351-6FE32-1AA1
Configuration	Energize in the prescribed sequence and review drive, board and communication diagnostics.
Functional proof	Complete a controlled no-load or safe-point functional test before returning the machine to service.

IMPORTANT NOTICE

Confirm 6SL3351-6FE32-1AA1, host hardware, connections, configuration and controlled test results before release.

Controlled Release Summary

RELEASE ITEM	MODEL-SPECIFIC CONDITION
Article identity	6SL3351-6FE32-1AA1
Approved role	MICROMASTER 430 frame-size FX drive planned maintenance
Final validation	Complete a controlled no-load or safe-point functional test before returning the machine to service.

Engineering Precautions

1	Confirm the complete 6SL3351-6FE32-1AA1 marking and the installed MICROMASTER 430 frame-size FX drive position.	2	Place the driven machine and associated process in the approved maintenance state.
3	Isolate incoming power, prove stored DC-link energy discharged and use ESD controls.	4	Record every power, control, feedback, communication and protective-earth connection before removal.
5	Verify the installed host hardware and all values documented for 6SL3351-6FE32-1AA1 against the official source.	6	Restore the approved hardware execution, connector arrangement and project or parameter record.
7	Energize in the prescribed sequence and review drive, board and communication diagnostics.	8	Complete a controlled no-load or safe-point functional test before returning the machine to service.

Related Products on Apter Power

MODEL	SYSTEM ROLE	APTER POWER PAGE
6SL3310-1GE35-0AA3	product page	View 6SL3310-1GE35-0AA3 page
6SN1145-1BB00-0FA1	product page	View 6SN1145-1BB00-0FA1 page
6SN1123-1AA00-0JA1	product page	View 6SN1123-1AA00-0JA1 page
6SN1123-1AA00-0DA0	product page	View 6SN1123-1AA00-0DA0 page
C98043-A7042-L1-6	product page	View C98043-A7042-L1-6 page
6SL3246-0BA22-1PA0-V-4-7	product page	View 6SL3246-0BA22-1PA0-V-4-7 page
C98043-A7005-L1-6RY1704-0AA00	product page	View C98043-A7005-L1-6RY1704-0AA00 page
A5F00133580-014-C98043-A7100	product page	View A5F00133580-014-C98043-A7100 page

MANUFACTURER SOURCE RECORD

MICROMASTER 430 FX/GX Maintenance Instructions
Siemens maintenance instructions

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