



Thermocouple I/O Modules

The Thermocouple Input Modules allow thermocouple temperature sensors to be directly connected to the PLC with external signal processing (transducers, transmitters, etc.). The module performs all analog and digital processing of the thermocouple signal. The enhanced thermocouple input modules add isolation or high-resolution. On these modules, each channel can be configured for a specific type of sensor wire. An autodetect external AD592 cold junction compensation feature is also available.

	IC695ALG600 Thermocouple	IC695ALG306	IC695ALG312	IC695ALG412
Product Name	Universal Analog and configurable for Current, Voltage, RTD, Thermocouple and Resistive. High Density (8 Channel) Requires Cold Junction Compensation; are available for Thermocouple configurations (IC695ACC600 contains 2 CJs)	Isolated Thermocouple Input module provides six isolated differential thermocouple input channels. Each channel can be individually configured for inputs from: Thermocouple types: J, K, T, E, R, S, B, N, or C and Voltage: $\pm 150\text{mV}$ or $\pm 50\text{mV}$.	Isolated Thermocouple Input module provides twelve isolated differential thermocouple input channels. Each channel can be individually configured for inputs from: Thermocouple types: J, K, T, E, R, S, B, N, or C and Voltage: $\pm 150\text{mV}$ or $\pm 50\text{mV}$.	Isolated Thermocouple Input module provides twelve isolated differential thermocouple input channels. Each channel can be individually configured for inputs from: Thermocouple types: J, K, T, E, R, S, B, N, or C and Voltage: $\pm 50\text{mV}$. The ALG412 offers a 10dB improvement in noise rejection compared to the ALG312 thermocouple input module.
Lifecycle Status	Active	Active	Active	Active
Module Type	Thermocouple Input	Thermocouple Input	Thermocouple Input	Thermocouple Input
Backplane Support	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.	Universal Backplane Only. Uses PCI Bus.
Number of Slots Module Occupies on Backplane	1	1	1	1
Range	B, C, E, J, K, N, R, S, T	J, K, T, E, R, S, B, N, or C	J, K, T, E, R, S, B, N, or C	J, K, T, E, R, S, B, N, or C
Diagnostics	Open wire, Short Circuit, Positive/Negative Rate of Change, High, High-High, Low, Low-Low	Open wire, Short Circuit, Positive/Negative Rate of Change, High, High-High, Low, Low-Low	Open wire, Short Circuit, Positive/Negative Rate of Change, High, High-High, Low, Low-Low	Open wire, Short Circuit, Positive/Negative Rate of Change, High, High-High, Low, Low-Low
Number of Channels	8	6	12	12
Channel-to-Channel Isolation	Two Groups of Four	250 VAC Continuous 1500 VAC 1 minute 2550 VDC 1 second	250 VAC Continuous 1500 VAC 1 minute 2550 VDC 1 second	250 VAC Continuous 1500 VAC 1 minute 2550 VDC 1 second
Common Mode Rejection	120dB minimum @ 50/60 Hz with 8 Hz filter 110dB minimum @ 50/60 Hz with 12 Hz filter	2.3 Hz filter, 50/60Hz: 100 dB 4 Hz filter, 50Hz: 100 dB 4.7 Hz filter, 60Hz: 100 dB	2.3 Hz filter, 50/60Hz: 100 dB 4 Hz filter, 50Hz: 100 dB 4.7 Hz filter, 60Hz: 100 dB	All filters, 50/60 Hz: 110 dB
Channel to Channel Crosstalk		70 dB minimum	70 dB minimum	70 dB minimum
Notch Filter	Yes	From 2.3 Hz to 28 Hz per channel	From 2.3 Hz to 28 Hz per channel	From 2.3 Hz to 28 Hz per channel
Resolution	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format	32-bit IEEE floating point or 16-bit integer (in 32-bit field) input data format
Accuracy	Calibrated Accuracy at 25°C. Better than 0.1% of range. Accuracy depends on A/D filter, data format, input noise, and ambient temperature.	$\pm 0.1\%$ of voltage span at 25°C. $\pm 0.25\%$ of span over temperature range.	$\pm 0.1\%$ of voltage span at 25°C. $\pm 0.25\%$ of span over temperature range.	$\pm 0.1\%$ of voltage span at 25°C. $\pm 0.25\%$ of span over temperature range.
Update Rate	10ms per Channel; 4 Channels = 40ms (1KHz filter) 127ms per Channel * 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time.	10ms per Channel; 4 Channels = 40ms (1KHz filter) 127ms per Channel * 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time.	10ms per Channel; 4 Channels = 40ms (1KHz filter) 127ms per Channel * 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time.	Configurable from 15 msec to 120 msec.
I/O Required	N/A	N/A	N/A	N/A
A/D Conversion Type	Sigma Delta	Sigma Delta	Sigma Delta	Sigma Delta
A/D Conversion Time	(Assumes 2 ADC's running in parallel, no CJC or lead resistance) 10ms per Channel 4 Channels = 40ms (1KHz filter) 127ms per Channel 4 Channels = 508ms (8Hz filter) Channels that are disabled are not scanned, shortening scan time.	15 msec @ 28 Hz to 120 msec @ 2.3 Hz	15 msec @ 28 Hz to 120 msec @ 2.3 Hz	15 msec @ 28 Hz to 120 msec @ 2.3 Hz
Connector Type	IC694TB3x32, IC694TBSx32 or IC694TBC032. Sold Separately.	IC694TB3x32, IC694TBSx32 or IC694TBC032. Sold Separately.	IC694TB3x32, IC694TBSx32 or IC694TBC032. Sold Separately.	IC694TB3x32, IC694TBSx32 or IC694TBC032. Sold Separately.
Internal Power Used	400 mA @ 5 V; 350 mA @ 3.3 V	225 mA @ 5V; 400 mA @ 3.3V	425mA @ 5V; 400 mA @ 3.3V	425mA @ 5V; 400 mA @ 3.3V