

SPARE PARTS AND REPAIR SERVICES

Kick start 2025 with 25!

25% off repair parts when you send in 2 or more

ENGINEERED
TO OUTRUN

Save 25%
on repair parts

Save on our most popular in-house repairs when combined with another qualified in-house repair now through May 2nd, 2025.

Repair: ABB Repair Center professionals will repair the item. A detailed fault report will be provided on problems found and actions taken.. Only ABB in-house repairs can implement Engineering Change Notices and firmware upgrades for ABB heritage system parts.

See following pages for qualified repairs and savings on these popular ABB products:

- QCS Paper
- Symphony Harmony

Call 1 800 HELP 365

Or 1 800 435 7365 option 2, option 2

Email: partservices@us.abb.com

Use Promo Code: **KICKSTART2025**

Offer good for US end users until May 2, 2025. In-house repairs only. Cannot be combined with any other offer or standard discount. Excludes parts with undocumented repair procedures, outsourced repairs or no published repair price. Discount applies when purchasing two or more. Other exclusions and terms and conditions may apply, and may be modified without notice.

QCS/Paper			
Part no.	Description	List Price	25% off
Y067205-001	CL2 - AIR VALVE ASSY	\$1,740.86	\$1,305.65
Y083965-001	CL2, PC ASSY,FORM	\$3,079.36	\$2,309.52
Y086318-001	SRAM BD MAY UPGD TO -002	\$3,120.20	\$2,340.15
Y086318-002	PWA.SRAM	\$3,632.25	\$2,724.19
Y086329-003	PWA ECS BD.	\$4,643.14	\$3,482.36
Y086329-004	Printed Circuit Assembly,ECS	\$3,362.77	\$2,522.08
Y086339-001	PWA, SENSOR MICRO INTELL.	\$2,666.70	\$2,000.03
Y086339-002	REPAIR PWA SMI 16 MHZ	\$2,246.41	\$1,684.81
Y086348-001	PWA MODULE,REPAIR/ RETURN	\$5,126.25	\$3,844.69
Y086362-001	PCB FOR P.S BULK D.C.	\$2,804.96	\$2,103.72
Y086363-002	PWA,OSPS2 OPT SNS PWR SP	\$2,301.95	\$1,726.46
Y086364-001	PWA,SEI SENSOR ELECT.INTE	\$2,009.18	\$1,506.89
Y086369-001	PWA, HAM, HARMONIC ATTN M	\$1,630.48	\$1,222.86
Y086370-001	ECPSR PWA BD.	\$6,828.64	\$5,121.48
Y086384-003	TILE SIDE CONTROLLER BD.	\$3,703.43	\$2,777.57
Y086385-001	PC BD	\$4,610.39	\$3,457.79
Y086387-001	PWA-ECC END COLUMN COLOR	\$6,371.75	\$4,778.81
Y086388-001	LSP LINEAR STEPPER	\$11,791.77	\$8,843.83
Y086406-002	PWA SIOC SMART I/O CALIP	\$10,115.15	\$7,586.36
Y086444-003	PWA,MPRC,MEASUREMENT PROC	\$7,909.47	\$5,932.10
Y086444-004	PWA,MPRC,MEASUREMENT PROC	\$7,909.47	\$5,932.10
Y086444-005	PWA,MPRC,MEASUREMENT PROC	\$15,446.66	\$11,585.00
Y087147-002	PWA, HLHV, Electrometer	\$6,718.97	\$5,039.23
Y103269-001	REPAIRED PWR MODULE,6KVA	\$7,883.01	\$5,912.26
Y123502-001	SERVICE MODULE ASSY.	\$7,244.36	\$5,433.27
Y126580-001	3in SERVICEMODULE	\$3,868.33	\$2,901.25
Y126581-001	3in LINEARIZER	\$2,953.54	\$2,215.16
Y128079-002	LINEARIZER ASSY.- COATWT.	\$6,647.28	\$4,985.46
Y129740-002	SIO ASSY.	\$15,381.83	\$11,536.37
Y129763-008	SMART SERVICE MODULE	\$3,868.41	\$2,901.31
Y129766-008	3in SMART ACTUATOR	\$8,162.66	\$6,122.00
Y130100-001	COLOR BTM PLATE,REPAIR	\$1,3006.1	\$9,754.58
Y130100-002	COLOR PLATE ASSY.	\$13,536.42	\$10,152.32
Y130100-100	BTM CAROUSEL ASSY.	\$10,811.74	\$8,108.81
Y130100-102	COLOR BTM TSC&SMI ASSY.'	\$7,249.11	\$5,436.83
Y130733-480	THROTTLE PAK ASSY.480V	\$2,807.81	\$2,105.86
Y134152-XXX	ASSY,ROTARY DRIVE MODULE	\$5,371.24	\$4,028.43
Y134157-XXX	SLICE/COATWEIGHT PROFILER	\$9,400.36	\$7,050.27
Y134177-001	CIO ASSY REPAIR SERVICE	\$16,534.21	\$12,400.66
Y134715-001	Linear Output Module,13MM,Coat Weight,Re	\$3,705.96	\$2,779.47

Symphony Harmony			
Part no.	Description	List Price	25% off
Y6637827B1	AC Transfer Module,PCBA	\$841.01	\$630.76
YIEPAF02	AC SYSTEM POWER SUPPLY	\$2,227.88	\$1,670.91
YIEPAS02	AC SYSTEM POWER SUPPLY	\$6,573.16	\$4,929.87
YIIMCP02	IIMCP02,Multibuc Processor Module	\$1,795.64	\$1,346.73
YIIMKM01	PCB ASSY., IIMKM01 Repair	\$2,227.88	\$1,670.91
YIIMKM02A	IIMKM02A,PCB Assembly	\$2,379.79	\$1,784.84
YIIMLM01	IIMLM01,Loop Interface Module,Repair	\$2,668.77	\$2,001.58
YIMAMM03	ANALOG SLAVE MODULE	\$2,379.79	\$1,784.84
YIMASI02	ANALOG SLAVE INPUT	\$2,668.77	\$2,001.58
YIMASI03	IMASI03,Analog Input Module	\$7,959.18	\$5,969.39
YIMASI13	Analog Input Mod(16 Inputs) Repair	\$8,603.58	\$6,452.69
YIMASI23	IMASI23,Analog Input Module,TC,MV,Repair	\$6,721.94	\$5,041.46
YIMASO01	ANALOG OUTPUT SLAVE	\$2,062.40	\$1,546.80
YIMASO11	IMASO11,Analog Output Module,4-20mA	\$2,074.75	\$1,556.06
YIMCIS02	IMCIS02,Control I/O Module	\$1,604.06	\$1,203.05
YIMCIS12	CONTROL I/O SLAVE	\$1,604.06	\$1,203.05
YIMCIS22	IMCIS22,Control I/O Module	\$1,604.06	\$1,203.05
YIMCPM02	IMCPM02,Communication Port Module,RS232	\$2,019.18	\$1,514.39
YIMDSI02	DIGITAL SLAVE/INPUT,REP.	\$1,728.72	\$1,296.54
YIMDSI12	DIGITAL SLAVE INPUT	\$1,728.72	\$1,296.54
YIMDSI14	IMDSI14,Digital Slave Input Module	\$1,728.72	\$1,296.54
YIMDSI22	IMDSI22,Digital Slave Input Module	\$1,075.66	\$806.75
YIMDSM04	IMDSM04,Digital Slave Input/Output Mod	\$4,749.28	\$3,561.96
YIMDSM05	DIGITAL I/O SLAVE	\$1,787.00	\$1,340.25
YIMDSO01	DIGITAL SLAVE OUTPUT	\$1,787.00	\$1,340.25
YIMDSO02	DIGITAL SLAVE OUT	\$1,064.55	\$798.41
YIMDSO04	DIGITAL SLAVE OUTPUT	\$818.79	\$614.09
YIMDSO14	IMDSO14,Digital Slave Output Module	\$991.68	\$743.76
YIMFBS01	FIELD BUS SLAVE,REPAIR	\$1,997.56	\$1,498.17
YIMFCS01	FREQUENCY COUNT	\$2,597.14	\$1,947.86
YIMFEC11	IMFEC11,Analog Input/FSK Slave	\$1,620.29	\$1,215.22
YIMFEC12	IMFEC12,Analog Input Module	\$1,620.29	\$1,215.22
YIMMFC04	MULTI FUNCTION CONTROLLER	\$8,381.74	\$6,286.31
YIMMFP01	MULTI-FUNCTION PROCESSOR	\$3,382.59	\$2,536.94
YIMMFP02	IMMFP02,Multi-Function Processor Module	\$6,705.89	\$5,029.42
YIMMFP03	MULTI-FUNCTION PROCESSOR	\$14,905.75	\$11,179.31
YIMMFP12	MODULE ASSY	\$7,697.57	\$5,773.18
YIMMPI01	MULTI FUNCTION I/O CARD	\$1,328.83	\$996.62

Symphony Harmony			
Part no.	Description	List Price	25% off
YIMRIO02	IMRIO02,Remote I/O Module	\$10,239.10	\$7,679.33
YINICT01	INICT01,Infi-Net Computer Transfer Modul	\$7,926.03	\$5,944.52
YINICT03A	SUPERLOOP STORAGE MODULE	\$13,012.88	\$9,759.66
YINICT13A	MODULE ASSY	\$16,023.74	\$12,017.81
YINIIT03	BRIDGE COMMUNICATION MODL	\$14,363.93	\$10,772.95
YINIIT12	INIIT12,Infi-Net to Infi-Net Remote Tran	\$7,043.04	\$5,282.28
YINNIS01	INNIS01,Infi-Net to Node Comm Interface	\$5,390.65	\$4,042.99
YINNIS11	INNIS11,Infi-Net to Node Comm Interface	\$5,390.65	\$4,042.99
YINNIS21	INNIS21,Infi-Net to Node Comm Interface	\$5,390.65	\$4,042.99
YINNPM01	Repair, Network Processor Module,Infinet	\$3,130.65	\$2,347.99
YINNPM11	MODULE ASSY Repair	\$5,063.38	\$3,797.54
YINNPM12	MODULE ASSY Repair	\$6,187.20	\$4,640.40
YINNPM22	MODULE ASSY Repair	\$7,853.18	\$5,889.89
YINSEM01	SEQUENCE OF EVENTS	\$12,210.15	\$9,157.61
YIPFLD01	POWER SUPPLY MODULE	\$2,668.77	\$2,001.58
YIPFLD125	POWER SUPPLY MOD,- REPAIR-	\$3,919.79	\$2,939.84
YIPFLD24	POWER SUPPLY MODULE	\$4,035.88	\$3,026.91
YIPFLD48	POWER SUPPLY MODULE	\$4,482.94	\$3,362.21
YIPMON01	MODULE ASSY	\$3,235.62	\$2,426.72
YIPSYS01	SYSTEM POWER MODULE	\$6,029.52	\$4,522.14
YNAMM03	ANALOG SLAVE MODULE	\$2,379.79	\$1,784.84
YNAOM01	ANALOG OUTPUT MODULE	\$2,360.00	\$1,770.00
YNASIO2	ANALOG SLAVE MODULE	\$2,445.24	\$1,833.93
YNASM01	ANALOG SLAVE MODULE	\$1,853.69	\$1,390.27
YNASM02	NASM02 Analog Slave Module	\$2,896.06	\$2,172.05
YNASM04	ANALOG SLAVE MODULE	\$1,236.20	\$927.15
YNASO01	MODULE	\$2,379.79	\$1,784.84
YNCIS01	CONTROL INTERFACE SLAVE	\$1,604.06	\$1,203.05
YNCIS02	NET90 CONTROL I/O MODULE	\$1,604.06	\$1,203.05
YNDCS03	DIGITAL CTRL STATION REPAIR AND RETURN	\$3,410.99	\$2,558.24
YNDIS01	DIGITAL INDICATOR	\$2,668.77	\$2,001.58
YNDIS01	SLAVE MODULE	\$1,544.94	\$1,158.71
YNDIS02	SLAVE MODULE	\$864.48	\$648.36
YNDSM04	REPAIR MODULE	\$4,749.28	\$3,561.96
YNDSM05	NDMS05 Digital I/O Slave,Repaired	\$1,787.00	\$1,340.25
YNDISO01	DIGITAL OUTPUT	\$1,787.00	\$1,340.25

Symphony Harmony			
Part no.	Description	List Price	25% off
YNDISO04	DIGITAL OUTPUT SLAVE	\$1,243.61	\$932.71
YNMFC03	NMFC03 Multi Function Controller	\$3,292.43	\$2,469.32
YNMFC05	MULTIFUNCTION CONTROLLER	\$2,668.77	\$2,001.58
YNMPC01	CONTROLLER	\$1,236.20	\$927.15
YNPCS01	PULVERIZER CONTROL STA	\$1,544.94	\$1,158.71
YNQRS02	NET90 CONTROL I/O MODULE	\$1,532.59	\$1,149.44
YNRIO02	REMOTE I/O TERMINAL	\$1,0239.10	\$7,679.33
YNSSM01	SUPERLOOP STORAGE MODULE	\$6,834.32	\$5,125.74
YNTCF21	NTCF21,Fiber Optic Comm,Optic to OpticTU	\$8,429.09	\$6,321.82
YNTCF22	NTCF22,Fiber Optic Communication System	\$9,195.37	\$6,896.53
YNTCF23	NTCF23,Fiber Optic Comm,Elect to Optic T	\$8,956.65	\$6,717.49
YPHBAIN12010000	HARMONY ELEC MODULE ASSY	\$4,029.71	\$3,022.28
YPHBAIN22010000	PHBAIN,Harmony Electronic Module	\$7,030.69	\$5,273.02
YPHBAOT15010000	I/O ANALOG OUTPUT	\$3,646.87	\$2,735.15
YPHBDIO40010000	Harmony Electronic Module Assembly	\$3,021.97	\$2,266.48
YPHBDOT10010000	PHBDOT,Harmony Elect Module Assembly	\$1,651.15	\$1,238.36
YPHBDOT12010000	HARMONY ELECT. MODULE ASY	\$3,835.82	\$2,876.87
YPHBIOR8000N200	Harmony S800 I/O Gateway Mounting Base	\$1,584.47	\$1,188.35
YPHBIOR80010000	Harmony S800 I/O Gateway Module,rep	\$6,766.40	\$5,074.80
YPHCBC10000000	BRIDGE CONTROLLER	\$13,824.54	\$10,368.41
YPHCBC30000000	REPAIR- BRIDGE CONTROLLER	\$16,381.88	\$12,286.41
YPHCBC40000000	BRIDGE CONTROLLER, REPAIR	\$18,911.10	\$14,183.33
YSPASI23	PASI23 Analog Input Module,TC,MV,RTD	\$6,413.60	\$4,810.20
YSPASO11	SPASO11,Analog Output Module,4-20mA	\$2,047.58	\$1,535.69
YSPBRC300	REPAIR 6+ BRC300 Bridge Controller	\$13,955.16	\$10,466.37
YSPBRC410	BRIDGE CONTROLLER, REPAIR	\$12,083.35	\$9,062.51
YSPDSO14	S+ DSO14 Digital Output Module repair	\$1,068.84	\$801.63
YSPFEC12	S+ FEC12 Analog Input Module Repair	\$1,000.45	\$750.34
YSPNIS21	Repair S+ NIS21 Infi-Net to Node Comm	\$5,390.65	\$4,042.99

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