

APTER POWER PRODUCT GUIDE

# 1794-OB8EP

## FLEX I/O 8-Channel Sourcing Output Module

Allen-Bradley 1794-OB8EP is an eight-channel FLEX I/O electronically protected DC sourcing output module. It switches 24 V DC field loads and reports channel protection status through the FLEX I/O system.

|                 |                                           |
|-----------------|-------------------------------------------|
| Manufacturer    | Allen-Bradley                             |
| Model           | 1794-OB8EP                                |
| Product type    | FLEX I/O 8-Channel Sourcing Output Module |
| Product family  | FLEX I/O                                  |
| Country         | Sweden                                    |
| HS code         | 8537101190                                |
| Shipping origin | Xiamen, Fujian, China                     |

### APTER POWER SALES TEAM

INDUSTRIAL AUTOMATION PRODUCT SUPPORT

Three interface paths, one controlled configuration.

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SCAN FOR PRODUCT & QUOTE

# 1. Installation and system fit

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- Select an approved 1794 terminal base and set key position 2.
- Keep total module current within the permitted channel-loading combinations.
- De-energize field power before landing or moving conductors.
- Reset an electronic fuse only after the field fault has been found and corrected.

## Controlled configuration

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|                |                                           |
|----------------|-------------------------------------------|
| Complete model | 1794-OB8EP                                |
| Product type   | FLEX I/O 8-Channel Sourcing Output Module |
| System family  | FLEX I/O                                  |

## 2. Commissioning sequence

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- 1 Select an approved 1794 terminal base and set key position 2.
- 2 Keep total module current within the permitted channel-loading combinations.
- 3 De-energize field power before landing or moving conductors.
- 4 Reset an electronic fuse only after the field fault has been found and corrected.

### Technical verification note

1794-OB8EP uses even-numbered terminal positions for outputs on the supported base arrangements. Commission each load with the field supply controlled and verify that no electronic-fuse indication remains active.

### 3. Application verification

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#### 24 V DC solenoid control

Sources field current from eight independently addressed output points

#### Interposing relay drive

Limits fault energy through electronic output protection

#### Machine actuator outputs

Transfers output commands over the FLEX I/O backplane

#### Protected distributed-output stations

Supports fuse reset through the module button or output image

#### Associated system components

- 1794 terminal base
- FLEX I/O adapter
- 24 V DC field supply
- sourcing-compatible field loads

## 4. Maintenance and verification FAQ

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### Which key position is used for 1794-OB8EP?

Set the terminal-base keyswitch to position 2 before inserting the module.

### Does 1794-OB8EP provide channel-to-channel isolation?

No. The published isolation is between the field side and system side, not between individual outputs.

### How should surge loads be reviewed for 1794-OB8EP?

Compare the load inrush profile with the published 4 A for 50 ms every three seconds surge capability and the module current limit.

### What completes commissioning of 1794-OB8EP?

Prove each addressed output, confirm field voltage and load response, clear protection indications and verify the final safe state.

### Source record

Rockwell Automation FLEX I/O 1794-OB8EP Installation Instructions 1794-IN094  
[https://literature.rockwellautomation.com/idc/groups/literature/documents/in/1794-in094\\_-en-p.pdf](https://literature.rockwellautomation.com/idc/groups/literature/documents/in/1794-in094_-en-p.pdf)

### ASK FOR QUOTE

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