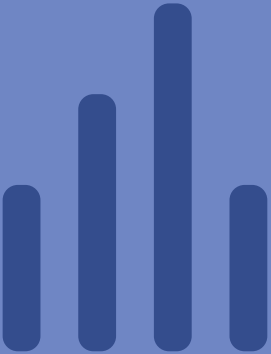


MANUFACTURER-SOURCE TECHNICAL REFERENCE

General Electric IC693BEM331

IC693BEM331 Evidence-Bounded Product Information Manual

Emerson / GE Vernova legacy Series 90-30 Genius bus-controller identity



DOCUMENT SCOPE

Independent Apter Power manual compiled only from the cited Emerson / GE Vernova manufacturer sources. No product photograph is included.

Product / lookup identity	General Electric IC693BEM331
Reference number	IC693BEM331
Document basis	Published Emerson / GE Vernova product records, PDFs, and manuals listed on page 3



Product page

<https://www.apterpower.com/General-Electric/GE-90-30-Series-PLC/ic693bem331>
Apter Power contact

sales13@apterpower.com | +86 180 3023 5313

Workflow and system context

General Electric IC693BEM331 is an evidence-bounded legacy Series 90-30 Genius bus-controller identity. System role: It is maintained as a Genius bus-controller identity for evidence-led installed-base service planning.

- | | |
|----|---|
| 01 | System Inputs: It is maintained as a Genius bus-controller identity for evidence-led installed-base service planning. |
| 02 | Processing: Use only with the exact host, terminal base, cable, firmware and engineering configuration documented for the installed system. |

Published context and boundaries

- | | |
|----|---|
| 01 | Verify the complete General Electric IC693BEM331 physical label and installed-system documentation before use. |
| 02 | IC694BEM331 is a distinct RX3i catalog number; do not transfer its order identity or claim automatic substitution. |
| 03 | Origin and HS code remain unpublished unless an exact manufacturer record or the physical package label establishes them. |

Verification and release checks

01	Verify the complete General Electric IC693BEM331 label, revision and installed-system documentation before use.
02	IC694BEM331 is a distinct RX3i catalog number; do not transfer its order identity or claim automatic substitution.
03	De-energize the equipment and follow the site's approved electrical and process-safety procedure before disturbing hardware or wiring.
04	Back up controller, drive, network and configuration data before replacement, migration or firmware work.
05	Verify every companion module, cable, connector, termination and power source from approved drawings.
06	Do not copy electrical, communication, mechanical or lifecycle values from a related model or successor.

Identity and release controls

Verification Status	Verified Evidence Bounded Existing Identity
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Official Emerson / GE Vernova sources

PACSystems RX3i System Manual (GFK-2314AG)	https://discreteautomation.emerson.com/zh-CN/sfsites/c/sfc/servlet.shepherd/document/download/069QA00000W1YF7YAH
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