

MANUFACTURER-SOURCE TECHNICAL REFERENCE

Allen-Bradley 1794-IB16

1794-IB16 Evidence-Bounded Product Information Manual

Rockwell Automation FLEX I/O 16-point digital input module

DOCUMENT SCOPE

Independent Apter Power manual compiled only from the cited Rockwell Automation manufacturer sources. No product photograph is included.

Product / lookup identity	Allen-Bradley 1794-IB16
Reference number	1794-IB16
Document basis	Published Rockwell Automation product records, PDFs, and manuals listed on page 3

**Product page**<https://www.apterpower.com/Allen-Bradley/1794-ib16>**Apter Power contact**

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Workflow and system context

Allen-Bradley 1794-IB16 is an evidence-bounded FLEX I/O 16-point digital input module. System role: It provides sixteen 24 V DC sinking digital inputs on the approved FLEX I/O terminal base.

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| 01 | System Inputs: It provides sixteen 24 V DC sinking digital inputs on the approved FLEX I/O terminal base. |
| 02 | Processing: Use only with the exact host, terminal base, cable, firmware and engineering configuration documented for the installed system. |

Published context and boundaries

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|----|---|
| 01 | Verify the complete Allen-Bradley 1794-IB16 physical label and installed-system documentation before use. |
| 02 | Do not transfer ratings, compatibility or lifecycle claims from sibling or successor models. |
| 03 | Origin and HS code remain unpublished unless an exact manufacturer record or the physical package label establishes them. |

Verification and release checks

01	Verify the complete Allen-Bradley 1794-IB16 label, revision and installed-system documentation before use.
02	Do not transfer ratings, compatibility or lifecycle claims from sibling or successor models.
03	De-energize the equipment and follow the site's approved electrical and process-safety procedure before disturbing hardware or wiring.
04	Back up controller, drive, network and configuration data before replacement, migration or firmware work.
05	Verify every companion module, cable, connector, termination and power source from approved drawings.
06	Do not copy electrical, communication, mechanical or lifecycle values from a related model or successor.

Identity and release controls

Verification Status	Verified Evidence Bounded
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Official Rockwell Automation sources

Rockwell Automation 1794-IB16 product page	https://www.rockwellautomation.com/en-us/products/details.1794-IB16.html
Rockwell FLEX I/O technical documentation	https://www.rockwellautomation.com/en-us/support/documentation/technical/i-o/1794-flex-i-o-modules.html